

AUGUST, 1940

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By The Staff
AMERICA'S PROGRAM
FOR AIR POWER

AVIATION

The Oldest American Technical Magazine



"Clouds of Planes" for Defense

As America gears for National Defense, you are going to see more and more engines bearing the Pratt & Whitney emblem with the reassuring slogan "Dependable Engines".

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AVIATION
August, 1940



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The door illustrated on this page was fabricated by Glenn L. Martin Company, Baltimore, Maryland. Alfred Kahn, Inc., architect and engineer.

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ADVERTISING
August 1940
16

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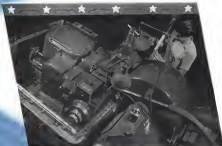
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AVIATION
 Annual 1946

PESCO

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THE BOTTLENECK ON THE HILL

■ THIS BOTTLENECK TALK became so insipid that we did some checking to find the elusive monster that had been tossed back and forth so freely. We made two interesting discoveries. First, the fellows who talk most loudly about bottlenecks are usually the ones who are responsible for them. Secondly, the most serious of all bottlenecks is for us, as defense is concerned, in repeating endlessly at the Capitol doorway. For several weeks a completely detailed and well balanced procurement program for strengthening our air defense has been gathering dust as government officials. The Armed Navy and Defense Commission worked day and night to prepare the program and did an excellent job. It was completed before Congress returned for the convention. In the closing days of July there was a bill on light-bulb action on the discriminatory profit limitation and a construction policy which have harmed the aviation manufacturing industry far more than Civil manufacturers can sell their stockholders. But their investment is slightly better than a landing and loss accountancy, they are going to have a rough time financing their triple expense. Up to the end of July only one major manufacturer had secured financing for his expanded plant and only one small order for "key" materials actually had been placed out of 1945 fiscal year appropriations.

SO ON TOP OF ALL THIS the British are talking about building ad-

vanced capacity for 2000 planes a month in addition to those produced for our own needs and Washington is laughing apopastically. Such a program would cost many billions of dollars and would require some 36

divisions more and above those to be built in the course of expanding for our own needs. It would mean a total ultimate productive capacity of 70,000 planes per year. The already allocated of 26,000 planes per year would require more floor space and more personnel than our 40,000 rate because



One day about 12 years ago the representative of our office mentioned the matter to his assistant in law. He had his own secretary standing under his arm, and suggested that he demonstrate its suitability by sitting up and down in the chair of our office building. We did and were amazed to learn that it exceeded weight changes from day to day. This may have caused by new diet and habits since Fred Robinson, last month Mr. Robinson liquid and Mr. F. W. Mingo left of the Rogers & Company which recently acquired the Baltimore Insurance Company, purchased \$40,000 to the Institute of the Experimental Science is based on experimental scientific theory. The theories and Major Louis D. Quackenbush (last) one to be communicated on the various conditions in the Experimental Archives, which is rendering an ever increasing service to the rapidly expanding industry.

STEARMAN BUILDS CONFIDENCE FOR THE FLYING CADET



SAFFETY for the young pilot while he is still learning, before his reactions become automatic, before as well as after he solos—that has always been first in the minds of the men who make up the Stearman organization. We feel that it is not only our duty to offer an airplane correctly designed for instructional purposes, but even more, we consider it a privilege to have cooperated with our Army and Navy in the development of an airplane of such sturdiness and character that the student can confidently proceed with any training mission. Stearman Trainers are furnished not only for training of U. S. Army and Navy Flying Cadets, but also to the Brazilian Army Air Corps, Cuban Army Air Corps, Argentine Ministry of Marine, Philippine Army Air Corps and Venezuelan Army. Stearman is now producing for the U. S. Army Air Corps and the U. S. Navy the largest peace-time order for primary trainers ever placed by the United States Government.

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STEARMAN TRAINERS



the former would be surely combat ships, while we need a large proportion of trainers at the start.

IN PRESENTING THE PROGRAM for our impressive efforts of Aviation have tapped many sources of information. In order to do the job effectively, a group of members of our home office staff were transferred temporarily to our Washington offices where they worked in close cooperation with our regular staff at the Warrenton Capital. At the same time our Los Angeles office was busy gathering material from this important center under the direction of our Pacific Coast Editor.

In the presentation we have attempted to show the present status of our Air Defense and what is being done to improve them. Notwithstanding some of the details of the long range plan fall into the category of military secrets and must be withheld from publication. In this it is our sincere desire to cooperate with all branches of the military services.

In addition to the contributions of our leaders in defense we have included many contributions from aviators in the industry who will execute the plans. The vital problems of plant location and plant financing for contractors are discussed. The subject of subcontracting should be of particular interest to industrial firms wishing to cooperate in the defense program and to manufacturers concerned with advancement of subcontractors from industry in general.

Although this issue is devoted primarily to Air Defense we have not forgotten the commercial side of the industry. A resume of the progress of the Civilian Training Program and its relation to defense is also included. Without recent reference to the important contributions of T. J. Wright in Aviation for July, this issue is

incomplete. Mr. Wright's article "16,000 Airplanes, How Many, How Long?" constitutes the foundation upon which preparations for the defense program has been based. The author's work with the National Defense Commission has verified the necessity of this constant emphasis. It is required reading for those who wish to be fully informed in the defense program.

Besides the contributions whose bylines appear on certain of the feature articles of this issue we are indebted to many others for their cooperation in the preparation of this issue. Among them are: Colonel Kelsey, Colonel Casler, Major Brown, Major House, Captain Russell, Mr. Rodden and other members of the Army Air Corps; Colonel Ring, Mrs. J. H. Hancock, of the Bureau of Aeronautics; Robert Horton of the National Defense Committee and many others.

PAN AMERICAN AIRWAYS have now completed 200 crossings of the Atlantic. This is a real achievement considering the Atlantic is the world's toughest ocean—and the 200 crossings have been made without a forced landing. At a time when steamships are indispensable, Pan American's Atlantic Division has become the fastest and safest trans-Atlantic service. In these 200 crossings the big Clippers have flown more than 800,000 miles in the sky. Revenue passenger miles fall just short of 10,000,000. Over 12,000,000 letters have been carried back and forth. PAA is doing a humanitarian service, as well as operating an efficient airline.

IT PAYS TO FLY



Magpie waits the little man who is over there.



The Bendix Pneumatic Shock Strut. Wheel and fuselage shown here is of a type in common use on large commercial service planes. Bendix shock struts absorb all runway bumps, landing and any emergency air reliably correct.

Cushioning the ground-contact on "Air Mail Route No. 1"

VAST have been the improvements in engine performance, aerodynamic design and general overall enhancement in the 20 general years of American air mail flights. Yet it is doubtful if any limitation of the airplane has been advanced more noticeably than the safety and comfort of landing and take off.

Bendix Pneumatic Shock Struts and Wheels, standard equipment on such up-to-date airplanes as the Douglas DC 3's, flown on famous Air Mail

Route No. 1, safeguard propellers, cabs and life. They efficiently cushion the normal impact shocks of landing, and absorb the lesser shocks of taxiing and take-off runs. To do this, they employ high liquid-filled air. Their design, in such applications, represents a very great deal of highly specialized landing gear experience. This experience is in the service of the aircraft industry—a very tangible advantage of doing business with Bendix.

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Side Slips

By
ROBERT OSBORN

» BITTER NOTE Gilbert and Sullivan enthusiasts are all familiar with the song, "An Expert's Lie Is Not A Bluff's Claim," it was that guideline for any shock preference? As a group engineers are inflexible in that most of their decisions and actions are in the form of exact figures, often to the second decimal place, and when an error is made it is difficult to work up an acceptable side. In fact the poor engineer is frequently blamed for the shortcomings of others. Thus the w-



available changes made by the Engineering Department kept the Pitkin Managers from naming his new buildings, the Assembly Superintendent could have set his schedule if the shops had been designed so that their doors have to be put together for a group of requirements isolated by a couple of trained forces. The Design Manufacturer's failure to know how carefully inspect an engine to run properly with an association like that, and the Service Manager could keep the shops from it in many parts haven't been made too light and unworkable. The Science could off the product if only the Designer had accepted certain valuable sales. Department suggestions, and the President could repeat entire grades in his

Board or Director if only he could find some good engineers somewhere. The engineer has to acknowledge his condition (think and develop a thick protective skin so that he can "take" whatever comes his way. One of my former professors used to sum up the whole situation in a four-word statement of his. Whenever a student told him for personal credit for an examination question on which he said the right method had obtained the wrong answer, the professor would simply say: "Does that offend you, and the engineer, as the bridge fell in the river."

» NOT SO BITTER NOTE Looking at the brighter side of the picture, most engineers will admit that many of their decisions are quite good landing gears or fuselages, even though they shiver just down a few important figures on paper to cover the gaps, or set up a protective shield screen with a lot of talk about the accuracy and completeness of their



memories. And, some of the most successful engineers will even admit that casual stress have given more of their best results.

When the first oil shock-absorber landing gears were designed in this country, very little was known about them and there was no practical data on which to base the new design. As one of the large aircraft manufacturers wanted to see us also landing gear on his new transport, an engineer was assigned to make a thorough study of the first drawings of oil proving through analysis. This was not all of the available literature on the subject, all of which was in a theoretical nature, and after many weeks of work designed some complex formulas involving the viscosity, temperature and density of the oil, the characteristics of the surface, friction in the telescoping area, flexibility of the supporting structure and the cushioning effect of the tire. From these formulas he arrived at the proper size ratios for the oil shock, and the landing gear was built.

The gear worked beautifully, allowing "kicker" landing for the transport. Everyone was well pleased with the design and the engineer was congratulated on his good work. About a year later the engineer was checking over some old drawings and he came over to the desk of the draftsman who had drawn the landing gear also over.

"Say," he said, "What was the idea of making this roller so small?"

"The draftsman thought through his methods, and said, 'That roller is right.' You told me to use a quarter inch roller, which would have been three percent bigger than this hole."



Here and there—two B-24s already in the air defense

BILLIONS FOR AIR DEFENSE

The military aircraft manufacturers are in for a three-fold expansion in plant space and five-fold increase in personnel.

By Leslie E. Neville

Managing Editor, Aviation



NOT so long ago the people of these United States read in their newspapers about a war in Europe. They were excited for a few days and then some local murder mystery or some football game displaced the war news. In the meantime, everyone went about his business and forgot the belligerent Old World. A cold winter came on and nothing much happened but the recurrence of some little confusion that some people couldn't find an as outline map.

My time brought new headlines about the armament of countries nearer home but the industry worked so fast that the headlines didn't keep people excited long enough to do much about it. And in a democracy you have to keep the people excited or they don't do anything about anything. But some of the boys whose job it is to defend their shores stopped reading and the President asked the Congress for a lot of airplanes. The War Department people had asked for them before but had been called wrongmeters and hadn't got to first base. This time, however, the people stayed excited long enough to tell their Congressmen to say yes and they agreed to appropriate a first payment on a program for defense. All this was done in spite of protests for

Presidential Conventions, a hot summer in Washington, and a long wait to see whether our independence.

A program for the defense of this nation is no simple matter. With often changed in potential enemies in a fortnight, with age-old enemies biding their time with the specter of the Yukon alone is and a strategic strip of poorly protected water below us, with a couple of dividing issues around us and with Lord only knows what in South America, our defense experts were charged about what to defend against whom. And you can't easily blame them. For the several defense policies were not forthcoming.

Out of this abnormal chaos one single fact stood out clearly. Even if we didn't know what to defend against whom, we knew we needed a lot of airplanes in a year. And through no fault of our own in a nation, there was an industry all ready to build them. True we had stored out that industry with discretionary profits because and about orders but these aircraft makers were strange people. They didn't let us get them down because while they were starving they couldn't afford wealthy passengers and they spent their nights and Sundays making their products as good that

about every nation in the world besides ourselves had bought them. So their plants stayed open and they were ready when their new industry decided it needed airplanes here or five years too late.

We have said that the aviation industry is better prepared to begin its job than most of the other defense industries. We hear of shipbuilding plans that will require years to build the knowledge necessary for a two-tones carry. We hear of airplane programs that will require 18-24 months to get started. We know that aircraft are long both in reasonable quantities and can be built in larger quantities almost immediately. But, for most important, that small numbers of airplanes, is the expansion of capacity to produce them.

In the last few years for accelerated activity of the British Purchasing Commission and several governments of America and Navy procurement have resulted in more nearly complete utilization of the present capacity of the industry. In the peacetime year 1935 to July of this year, the production rate increased from 4,000 to 8,333 planes per year and rapidly approached the present potential capacity of 10,200 per year.

While the production rate was meeting toward full capacity, the Army, Navy, and Aviation Advisory Council of the National Defense Commission were hard at work developing a program to increase the capacity of the

industry interest will. Fuel additives or the completed expansion program have not been reached but the overall economics of the project require approximately a three-fold expansion of the present fleet. This means 40,000 airplanes and 130,000 engines per year in a two-year period. In this event in the expansion period an accelerated production of 40,000 airplanes for our own use is required and 130,000 engines for the world. And it becomes obvious there is some difference of opinion as to the length of the expansion period. The expiration dates under discussion are April 1, 1967 and July 1, 1967. Although the differences are not great, the program is operated at first sight, it is hoped that the earlier date will be selected. The earlier alternative will balance the capacity at a much higher rate and will provide very much higher capacity utilization. The earlier date is the expansion period.

These demands compare favorably with the latest analysis published last month in *Arcticus* ("50,000 Men a Year: How Much? How Long?" by T. P. Wagon). The author's first recommended objective is a \$500-million program with a combined average of 25,000 states plus 50 percent more states. The second objective is a 20 percent replacement for one air station, in 24 years. The estimated difference is the core program in that it demands a substantial speed-up. Whether or not the new facilities under consideration will be enough to maintain to be one less the urgency of the situation makes the attempt at present open. Although the defense program may be sufficient it is not sufficient to be based on the current situation. The existing industry and government for increasing activity

It is unfortunate for all concerned that the fantastic figures of 1,000 and 5,000 planes per day became important to the public mind. These hoaxes have led laymen to believe that aircraft production is as simple as automobile manufacturing when, actually, it is a much more complex and different problem, when the rapid specifications of our military services must be met. There is plenty of production talent in the aviation industry but there have never been sufficient large orders to make it all pay.

Even in the present program, which calls for an air force of approximately 200, there are so many different types required that there is no demand for production rates of even 100 aircraft per day of a single type. Probably no aircraft in the present program can

needs 3,300 places of rest type and that is a generous estimate because about 60 types are involved in the program. This number of ships could be built conveniently in two years at the rate of seven per day.

It won't be comforting to hear that these airplanes, sooner but who would fly them? The training program has been stopped up almost threefold but even that is inadequate to provide pilot power for the present procurement program. (For details see page 40.) If the airplane building program is fully realized, some of the steps must have to be kept as storage until we build man to fly and service them. That is not at all surprising; it has been the experience at other countries including Germany.

The automobile companies have joined the Rally Against Motor Vehicle Accidents to such an extent that it is hard to keep our eye on them. The most recent example is the Ford Motor Co. The Packard program in England aims to reach full production soon, properly conservative and probably sustainable. Experience has shown that it takes more than a year and when more than a year is required, the chances of a new plant. The Chevrolet in Africa is an even more daunting task. Although it is General Motors' Activity is a measure of the true magnitude of the problem in the area approaching the end of the century. The need for services and resources. Airplane service building has never been as much. As engines grow larger and give going to the bottom per second, it isn't going to be the same ones. Our sympathy is to those who are at the bottom.

This doesn't mean that there is no place in the program for the automatic manufacturers. If only all their facilities can be spared after they have increased their production of metals of choice, trucks, and other vehicles which are in demand, they can be put to work in a well balanced industrial unit, they can be used very effectively as subcontractors to the aircraft industry. Always this is being done to some extent. The subcontracting picture in the program is not unimpressive. It is not the case that the government is selling dollar backing to distressed owners of relatively few subcontractors. If we assume an approximate expenditure ratio of three, the subcontracting industry should be good for about \$300,000,000 for the next two years and an equivalent amount annually for the duration of the program. This is a large sum, but it is not enough to meet many responsible organizations. Some approaches to possible solutions

tractors and to communities seeking potential avian, infrastructure) in their general industry will be found on pages 48, 49 and 50.

From the basic study presented in Mr. Wiegman's article last month and his earlier study of productive capacity (April, 1946 and June, 1959) we may estimate that 40,000 persons produce the goods and services that we use in direct labor, assuming a total of about 380,000 persons as compared with the 70,000 at present employed. In many respects this represents a more serious problem than the space question. It will require multiplicity of the present facilities of our nation to produce the goods and services of a depression training program, and ultimately and expansion of many regional high schools. It will also require the cooperation of organized labor and labor organizations. Availability is skilled and unskilled labor, and as quarters will become more scarce in urban areas some other locations.

The physical expansion of the industry will add about 130,000,000, and present plants are based on expansion of existing capacities, according to an overall figure they now produce. "Advances in types and numbers to various companies have been made and from these advances, the expansion rates for each plant, ranging up to ten, have been indicated. As the orders are placed, companies will be requested to comply with these predetermined expansion rates and will be given the necessary funds as to the method they wish to employ for the expansion of its capacity. The strategy is, as it were, to control the

The Challenge of the Times

The principal lesson of the war up to the present time is that partial defense is inadequate defense. If the United States is to have any defense, it must have total defense. We cannot defend ourselves a little here and a little there. We must be able to defend ourselves wholly and at any time.

The President of the United States

Aviation's Part in National Defense



THE outstanding honor of the European War is the pronounced superiority of aviation. In the expression of our armed forces, it is essential that we profit by this lesson. Naval Aviation is an integral part of the United States Navy has achieved an enviable reputation throughout the world. In the current National Defense Program the present organization will serve as a nucleus for the rapid expansion which Naval Aviation must undergo.

Many additional plans must be issued, and aircraft must be provided for their training. Our fighting, bombing, scouting and patrol squadrons must be increased many fold and the very best aircraft obtainable must be furnished in these various types.

The problems we face are many, but they are being attacked vigorously. The Army and Navy are working hard in hand and with the close cooperation of the National Defense Commission and the armaments industry, the aircraft requirements can be met.

(a) Frank Ross.



CONGRESS has been asked for adequate funds to carry out the present program, which will provide 25,000 surplus planes by July 1, 1942. It is evident that a program of this size requires plant capacities far in excess of normal. A plan has been worked

out whereby industry can secure the construction Finance Corporation loans to finance additional facilities. I believe the industry will be perfectly satisfied with the method proposed for working the program.

Several requirements are defined by the Army and Navy. The National Defense Advisory Commission is simply an agency to assist the Army and Navy in introducing them. It does not take their place. Close cooperation by the military services, the industry, and the Commission has produced a balanced aircraft program, coordinated with the defense resources.

The Army and Navy are in complete accord. A system has been proposed whereby if one service had more known designs in particular fields than the other, it would be that field are handled by that one service. This service will then have over to the other the equipment required. The Air Corp. and the Marine or Navy would have agreed on a common engine but then handling production materials. In the matter of price on contracts to be placed jointly, we want to take into consideration total quantities but we will not change contracts already made.

We want the best equipment approved at the moment, but we are not doing our eyes to development. Research and experimentation will be carried on simultaneously with production.

Dr. Steven J. Mand

*Director of the Agricultural Services and
Production Division, National System
of Land Conservation*

THE ARMY AIR CORPS

AIRPLANES NOW ON HAND
(approximate figures)

TRAINERS	800	+++++
PURSUNTS	525	+++++
LIGHT BOMBERS	200	++++
MEDIUM BOMBERS	315	+++++
HEAVY BOMBERS	60	+
MSCL.	1,100	+++++
(TRANSPORT, OBSERVATION, PHOTO, ETC.)		
TOTAL		3,000

PERSONNEL
PILOTS

REGULAR ARMY	2,100	██████████
RESERVE CORPS	1,000	██████████
IN TRAINING	1,524	██████████
PLAN TO HAVE BY JULY 1, 1941	6,300	██████████
RESERVE (NOT ON ACTIVE DUTY)	3,300	██████████

ENLISTED MEN IN THE AIR CORPS

NOW IN SERVICE	43,238	IN TRAINING	12,769
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MARINE

PILOT PERSONNEL

REGULAR MARINE CORPS OFFICERS	187	MARINE CORPS ENLISTED MEN	46
RESERVE MARINE CORPS OFFICERS	102	TOTAL 335	

AVIATION
August 1941
31

THE NAVY BUREAU OF AERONAUTICS

AIRPLANES NOW ON HAND
(approximate figures)

TRAINERS	288	+++++
SCOUT OBSERVATION	302	+++++
FIGHTERS	192	++++
SCOUT BOMBERS	519	+++++
TORPEDO BOMBERS	114	++
PATROL BOMBERS	240	+++++
MSCL.	158	++++
(UTILITY, TRANSPORT, ETC.)		
TOTAL		1,813

PERSONNEL
PILOTS

REGULAR NAVAL OFFICERS	1,093	██████████
RESERVE NAVAL OFFICERS	930	██████████
ENLISTED MEN	597	██████████
TOTAL PILOTS		2,699

NON PILOT PERSONNEL

OFFICERS	591	ENLISTED MEN (R. or A.)	17,101
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CORPS

NON PILOT PERSONNEL

MARINE CORPS OFFICERS	15	MARINE CORPS ENLISTED MEN	856
		TOTAL 871	

AVIATION
August 1941
31



Cadets participate in basic training at Randolph Field Texas.

ARMY SPEEDS UP TRAINING IN THE AIR CORPS

How the Air Corps will train
its new pilots and mechanics

By Brig. General Jacob Fickel

Chief of Training and Operations, U. S. Army Air Corps

IN its great expansion program, the Air Corps has some problems. Two problems for example all officers at this time getting the airplane and training men to service and operate them. This article will deal briefly with the training program.

At Randolph grew more complex from year to year, proper training plans are necessarily required. In the last war airplanes used to fly but had speeds that were only some 50 mph faster than training planes. A man who learned to fly a Jumbo could, with little further training, do nearly well on light plane. (Instruction manuals and other equipment were made the same. But today the primary trainer is a long way down the ladder from the last parcel at the Flying Fortress. The pilot must be trained in the several intermediate steps.

So it is also with mechanics and maintenance men. In the first World War almost any soldier who was handy with tools could make repairs on the fuselage of landing gear of an airplane. A mechanic today must be a real specialist before the Army per-



Brigadier General

There are bombmen, navigators, radio operators, gunners, observers or mechanics, parachute riggers, and other specialties. The new mechanic is so general it has little training, because we have a dozen or more kinds of mechanics, each a skilled craftsman in a narrow field of work.

To complicate our training still further, we have a variety of airplanes that would drive most training divisions of a large industry frantic. The commercial airlines are able to standardize on one, or at most two, types of airplanes. We have a dozen or more—yet our standards of perfor-

ance, like modern aircraft's reach of its capabilities, all world ships.

Not only is training today a hodgepodge, but it is also through process, but the Air Corps must keep in a wide variety of jobs. Pilot and mechanic only begin the first.

There are bombmen, navigators, radio operators, gunners, observers or mechanics, parachute riggers, and other specialties. The new mechanic is so general it has little training, because we have a dozen or more kinds of mechanics, each a skilled craftsman in a narrow field of work.

To complicate our training still further, we have a variety of airplanes that would drive most training divisions of a large industry frantic. The commercial airlines are able to standardize on one, or at most two, types of airplanes. We have a dozen or more—yet our standards of perfor-

tion must always be maintained. Still another difficulty is that we must make standards that are applicable in many different geographical conditions, ranging all the way from Alaska to Hawaii.

The grounds for the rapid expansion in training that is now going on was laid over a period of several years. Practical methods were worked out that developed the best of pilot and mechanics that the Air Corps desired. Now that we are training more men rather than a few, we have only had to do some of the same kind of training that proved successful in the past.

Pilot Training

Until about a year ago the Air Corps had been training approximately 500 pilots per year. All began their training at Randolph Field, then moved on to Kelly and the successful pilots were assigned to the squadrons. Under the 1940 appropriations, funds were provided for the training of many additional pilots. To step up the numbers of pilots from some 500 to 2,200, the facilities of most pri-

marily owned flying schools were utilized, beginning on July 1, 1939. The nine schools created enough students every six weeks so that 200 were graduated for entrance in Basic Training at Randolph Field at the end of each training period. Previous figures indicated that about 215 students would graduate from Randolph in the advanced training at Kelly Field, and that about 200 would complete the third step of the training and be placed on to the squadrons. Thus, going to the Air Corps approximately 2,200 pilots.

Now new schools will be branches of the nine original stations. Then each school now being used will devote its teaching staff, and half the instructors at each of the eight schools will have experience in our methods. The Alabama Institute of Aeronautics at Tusculum will establish a new school at Jackson, Miss. Altus Hancock College of Aeronautics at Forts, Tenn., will continue its instruction. Chicago School of Aeronautics will build a school at Moline, Ill. Dallas Aviation School will start a branch at Ft. Worth.

California Training Corp. of Glendale will establish schools at Oxnard and Ontario. Calif. Los Angeles Aviation & Flying School will start a branch at Los Angeles, Ft. Worth. Air College will build a school at Sikeston, Mo. Ryan School will build a branch at St. Louis, Calif. Spartan School will build at Mendocino, Calif.

To handle the pilots from these eighteen schools, the Air Corps is building two new training centers. The Southern Training Center is at Maxwell Field, Montgomery, Ala. The West Coast Training Center is at Moffett Field, Calif. The Gulf Training Center will remain at Randolph Field, Tex. Thus, pilots from the commercial schools will feed into these three Centers for basic training.

Each training center will have several fields just as the Gulf Training Center has Randolph, Kelly and Houston at present and will soon have a new field at San Antonio, Tex.

Pilots will receive two weeks primary training at the civilian schools, ten weeks basic training at a Training Center, then ten weeks advanced training at another field of the same Training Center. After graduation from the advanced flying school, pilots will go to a specialized school for five weeks of training on equipment. His duty he will fly in combat. Even then his training will not be completed. School is never out in the Air Corps, and the pilot's training will be continued in the tactical unit to which he is assigned.

(Continued on page 12)



Alton, Missouri at Clinton Field. Alton studying the hydraulic system of a B-17.

Begin with some doubts, the use of the nine commercial schools has proved amazingly successful. Claims were made that they had formerly been for primary training at Randolph, instructors, all of whom had gone through a rigorous course at the Army Training Center, were able to give a good deal of individual attention to beginning pilots. The commercial schools were success in such a good record and instructors worked hard to give thorough training. The result, with a few exceptions, has been most gratifying.

With this method in operation for a full year, the Air Corps is again stepping up its pilot training program. In place of the 2,200 pilots we now have funds for training 7,000 pilots per year. We propose to carry out this greatly expanded program in the following way.

In place of the nine schools, as well as eighteen commercial schools. The

Below: Many pilots, bombmen and observers will be trained for the new bombers now being delivered. All pilots, B. 2, Army Air Corps.





PROCUREMENT FOR DEFENSE

OVER a period of years the Air Corps has developed as procurement agency so that today the purchase of a standard type of airplane, engine, propeller and other Government furnished equipment, including special accessories, is generally restricted to three or four potential bidders. Due to this situation it is logical that Congress should modify its instructions on Air Corps purchases. A bid sought for changes is permitted in the recent legislation which reads in part: "In order to expedite the building up of the national defense, the Secretary of War is authorized . . . with or without advertisement . . . (2) to provide for the development, purchase, manufacture, design, maintenance and storage of military equipment, materials and supplies." It is expected that Supplemental Reauthorization Legislation proposed by the President in a recent message will add considerably to the

After the Air Defense expansion program has been decided it is the job of the Material Division to procure the most efficient planes and equipment. Here's how the industry looks to them.

By Brig. Gen. George Brett
Assistant Chief of Air Corps

for Corps program as new authorized. The Air Corps is hopeful that the delays caused by the old system of procurement will now be eliminated and that acquisition will permit of a continuation as the program is the various types of airplanes without interruption. It is recognized that approximately seven to nine months elapse before the airplanes developed from an experimental type previously supplied will be rolled out of the door

and flown again. This is due to the design, development and production of parts and fixtures and manufacturing tooling and the delay in delivery of raw and semi-finished materials. Other factors contributing to this delay are manufacturing stresses and the supply of parts from subcontractors. The specifications necessary for the present procurement program are in general available without major changes. Detailed specifications are being to the raw materials have been

developed in the light of changing processes and improved raw materials. This is a product of the dynamic character of the aircraft industry. It is in a constant state of flux. Whereas an experimental airplane may provide a production airplane by five or ten years, the design and refinement of the service model provide the same being conducted on the experimental airplane. Hence, today's program is benefiting from the experimental airplane developed in 1935 through 1939.

The Contribution Of Industry

In the past that has elapsed since enactment of the 1940 F.Y. appropriations, the aeronautical industry has maintained its manufacturing facilities in all its aspects. From an estimated 35,000 personnel, the aircraft industry has increased on direct labor to approximately 100,000. Seventy percent are employed in the airplane industry, 18 percent in the engine industry, and 12 percent devoted between the propeller, instrument and other accessory manufacturers. The aircraft industry has approximately supplied about four space and the necessary manufacturing facilities. It is difficult to estimate the proportion of personnel employed in such basic industries as the steel, aluminum and other non-ferrous metal producing industries, but doubtless a considerable number of such personnel contribute toward the aircraft industry. These industries in four space, personnel and non-ferrous business have been carried on in type of the most sound standardization of types of aircraft. In order to achieve this production and contribute toward standardization, the engineering personnel has advanced approximately in the same proportion.

Under the aircraft industry efforts a multiplicity of products is a basic practical step, of which, it affords those supply sources essential to equip the airplane with modern parts, together with flight instruments, armament, spars and all the equipment necessary to perform successful military, training and transport functions.

Recent congressional legislation of the Air Corps program are the following:

Steel Industry

Aluminum—First priority among the basic industries order is to increase the airplane industry. The average airplane consists of 5,817 lb. and requires raw materials of aluminum and aluminum alloy, which com-

prises 60 percent of the finished construction's weight. Similarly, the aluminum and aluminum alloy raw materials needed for the average engine—including the magneto and carburetor—are 316 percent of the total components in the same basis. The aluminum and aluminum alloy raw materials constitute 34.3 percent of the raw material components making up the average propeller.

Steel—The second largest proportion of the airplane's raw material composition is steel and its alloys constituting 28.7 percent for the airplane, 7.1 percent of the total for propeller and its average of 2,377 lb., 2,366 lb. and 535 lb., respectively. The principal steel requirements are generally alloy steels involving such alloying elements as nickel, chromium, molybdenum, vanadium and tungsten, all of which are strategic materials.

Copper—The principal non-ferrous metal other than aluminum are copper and its alloys, brasses and bronzes. However, only about 2 percent of the weight of the aircraft and 1 percent each for the engine and propeller are of copper or copper alloys.

Batteries—Of the airplane 8.2 of 1 percent is rubber, and slightly less

than 61 of 1 percent for the engine. It should be noted that considerable advance is being made upon a domestic synthetic rubber product and a Standard Oil subsidiary is now running a large manufacturing plant which will be available this fall.

Magneto—Less than 12 percent of the complete total raw materials constituting the average engine requirements and less than 1 percent of the airplane and propeller requirements are magneto.

Enlisted Services

Labor

In the light of the large proportion of the proposed expansion airplane program which represents labor, it is evident that problems of labor availability should arise. Whether this will be a serious bottleneck remains to be seen.

In an analysis of operations in certain plants, namely engine and propeller manufacturers, the proportion of personnel machining operations are very high, a considerable difficulty has been experienced in obtaining adequate labor. In order to take care of this condition, apprenticeship or trainee system have been established. Candidates for apprenticeship training are generally required to be made or released high school graduates. As a result of the increased demand for trainees to equipped, repair shops, chains and other have improved their normal training facilities or established them on a round basis. Outside for an educational foundation.

(Turn to page 102)



General Brett



The officer in charge of Wright Field, the Air Corps' proving grounds, is Lt. Col. Oliver F. Echols, center. When a new model has been selected for consideration he has the key of the field where it belongs in service. It will continue to be joined by Major F. G. Oswald, left, chief of experimental engineering, and Major A. J. Lynn, material division executive.



Douglas, D.B. production has

America now faces the emergency for which the armament industry has long been geared. This, then, is not the first time for Americans to be called upon to produce vigorously, under the direction of a sternly supervised government, and with the full cooperation of one another, to meet a crisis. But this time, the need is more acute. We have strengthened for many years the great armament industry, and we have made it more efficient. But now, we are ready. We can do the job. No task is too great, and no accomplishment impossible. We can do it with the aid of the government, and with the aid of the people, and with the aid of the armament industry. The armament industry is strong, efficient, and productive. It can and will produce the armaments that we need. It can do the job without unreasonable losses from any source. More consciousness of truth and morality, of honor and of duty, will be required. But we must be allowed to have and keep intact personnel, be guided by a clear-cut courageous policy, and the armament industry will produce what we need. **War, Armaments, and Economics**

SPEEDING AIRCRAFT PRODUCTION

By Donald W. Douglas

Example 1. Member (a) is a constant, α .

rapid and economical production of samples.

For a long period of years the American aircraft industry has met successfully every design and production requirement imposed. Our civil and military airplanes serve nations throughout the world as well as citizens within our own borders. Our

business has been requested to, and provided in the first or alternative form that a global emergency programme must be set up so that the aircraft industry be allowed to meet it squarely. We will welcome such assistance as we can and must be given by other industries, including the automobile manufacturers, but the aviation industry

means that the load be placed on its shoulders for planning and producing our expanded air force. Given this load we will carry it, as we have proved our ability to do.

Aircraft production is a highly specialized problem. While mass production as practiced in the automobile industry does not at the first seem likely to be a construction of airplanes, orders for large quantities of standardized models will increase the efficiency and technical skill of aircraft manufacturing plants in general and will help build up the backlog of industry's resources and experience. Thus we will postpone ourselves for the last great test of it should even so failure be imposed.

In analyzing our present production problem it is well to consider the military market for which we will be manufacturing. While that market has been lumped under a general figure of 50,000 airplanes, we know that this number of planes, or whatever number it is desired to build, must be divided between the Army and the Navy air forces, each of which has special requirements. The U. S. Army Air Corps alone, under present conditions, operated fifteen different types of aircraft. At the present time there are listed 300 different models of aircraft in use by the Army under three fifteen classifications, or an average of about seven models for each type. It has been suggested that

new programs can meet the demand of each type will be decided by each of the services. It is unlikely that more than a few of any one type would be cut. No one can say today, but the consequences, with all the ways in which they will affect the government made up of the people, will be felt, but on one today on 50,000 surplus of a good, and the government will be able to use them of any single plant or any one locality. Obviously, the government must, "not to be thinking" subject of more production of (Times to Jan. 1975).



Right, says, part of Douglas's improvement department. Every military plane has thousands of parts that must pass strict inspection. Center building worked almost totally night and noon. This made it easier for men who have had experience in aircraft welding. Below, airplane wing assembly, a machinist and welder job in making a vent mount of hand index. Spacing assembly tips and leads are shown. Spacing of work is limited by number of men who can work in close quarters.



Parts shown on this page can be made by subcontractors. All but a GIL round commutator bar which is specialized but which can be built if time plates are carefully followed. Above center is a P-51B oil tank and ducts which Curtiss has found could be made outside the plant. The engine mount can be made by a sub-contractor who is experienced in aircraft outfitting. The power landing gear was built closely with reliable plans, often furnished from here to America and Australia and work in these tolerances required in aircraft work.

SUB-CONTRACTING —What and When

By P. N. Janson

*Factory Manager
Curtiss-Wright Corp., Buffalo, N. Y.*

SUB-CONTRACTING is now as important a problem for every manufacturer of aircraft. In our great expansion program the best contract for each type of airplane is between a manufacturer and the United States government. But to speed up production, the manufacturer has sub-contractors for various parts of the work. The larger his production order, the more the manufacturer tries to find

reliable subcontractors with whom he can share the additional work.

The general practice for the procurement of materials and parts by the aircraft industry under normal conditions follows a fairly standard pattern. We all buy our raw materials, according to standards for the industry, as a market that is sometimes spread because of specifications and requirements peculiar to the needs of the industry. We then buy certain standard, semi-standard parts and assemblies from a much more limited market which consists of suppliers who build strictly aircraft equipment. Every industry has its special needs and the so-called open market has lim-

ited. Previously all aircraft steel, for example, is made in Detroit factories, so the open branch will not produce steel of a certain specification to meet the required tests. There is only so much electric furnace capacity in the country which has, under normal conditions, been quite sufficient. Suddenly increased demand simply means more electric furnaces although there may be plenty of open

ing facilities as to what we buy or make are generally the same and we are confined to the same markets. In the new way there are some differences, and each company has its own policy as to what they normally make or purchase. For instance, we at Curtiss generally manufacture our own landing gear, while some other companies buy them to their own design or contract to an existing manufacturer. Reasons for these policies are difficult to explain for each case, but mostly depend upon local conditions or type of airplane involved.

As far as I have tried to describe what the average airplane company purchases under normal conditions from sources which are completely specified and which meet aircraft requirements. It is my belief that most companies up to now have not regarded any of these purchases under the terms of subcontracting as we now understand it.

The term "subcontracting" discussed in this article serves the procurement of parts or assemblies normally produced by the aircraft companies in their normal supplies, from entirely new sources. The object of such a plan is to take care of a temporary expansion with the least amount of "break and mortar" and expansion through the use of existing facilities and equipment. The thought is sound, but the extreme application of the plan leads to one element for which there is no substance, and that is time.

What can we subcontract for? It is complete airplanes, larger units or only sub-assemblies and details? Since programs are set up with a free hand the expansion factor enters into the picture very extensively. To do aircraft work in several days is the contractor's plant requires extra men and training of personnel. This is not confined to the man on the bench or the machine operator, but with present day design and manufacturing practices includes a range of engineers, tool designers, planners, inspectors, or in other words a well balanced organization. Regardless of how good drawings may be or how good subcontracting may be controlled, there is always an expansion factor to be considered, so in the remainder, the "New Way".

On that basis we first thought for expanding facilities goes to those members of our own organization who have been retained and who, although it



These parts cannot be subcontracted successfully. Landing gear and, too, is better made at home. The oil tank in the center photograph is a combination of welded and bolted parts that must be accurately made and which takes great strength. It is best made at home, the three P-51B's shown just above are run through parts and must be made in great accuracy.

say we are small and have known our quality requirements and given satisfactory service. They have been through the school of experience and have graduated. Depending upon circumstances however, better market availability of equipment and space, they should be the first to take on added work. Here we are further

(To be continued)



Elevator struts of a P-51B, which can be entirely made by outside firm. Aluminum alloy stringers can be made by firms having proper process.



P. N. Janson

Mr. Janson (above) has Curtiss experience that gives him insight into the new meaning of the P-51B's history in 1945 and today is considered one of the outstanding authorities on aircraft manufacturing in this country.

behave that is life. The only airplane line is a change in specifications and quality in order to permit the use of existing site capacity. However, this has its complications and means change of design and generally in delivery system.

Most other supplies are purchased from sources developed around the aircraft industry. They also have been able to take care of our needs in normal times. This speculation is not only true of the aircraft industry—automobile manufacturers, ship builders and others have these specifications and special requirements and there is a time element and expansion factor in changing over from one to another.

We to a certain point our purchase

MOBILIZING Sub-Contracting Facilities

Go TO AVIATION by

Harvey L. Williams

Chief, Aeronautical Development Committee

It is not generally recognized on the part of the aviation industry that aviation manufacture is largely an assembly business. It is a bringing together of materials, semi-finished parts, completed parts, completed assemblies and completed sub-assemblies (such as landing gear, gun mounts, etc.) which are assembled into completed aircraft. The complete aircraft is composed of the air frame (fuselage, wings and tail section), the engine, the propeller, the instruments, the landing gear and a wide variety of controls, accessories and equipment which vary with the type of plane.

Even in the production of complete parts for the finished aircraft, the turnkey plant plays a large part. One leading aircraft engine company is reported spending about 60% of each sale dollar with its suppliers of parts, accessories and materials. In the manufacture of instruments, tremendous quantities of parts are subcontracted. Instruments, such as altimeters, barometers, etc., are purchased by the instrument maker for assembly into finished instruments.

A large percentage of the raw materials in the production of aircraft for the air defense program will be supplied by industrial concerns outside of the aviation industry in producing the great variety of materials, parts and accessories needed by aviation.

In 1938 and 1939, general industry had been almost paralyzed by the unusual defense program on the part of Europe. In those years the capacity of industry to supply aviation requirements were well in excess of demand. Today industry is called upon

for such raw products not related to aviation as that its ability, previously available for aviation products, is declining, while the needs of aviation are expanding rapidly. Confronted with the extended delays for delivery of new machine tools, these circumstances create an entirely different situation than prevailed a few months ago—one in which the importance of using every piece of productive equipment now installed, under constant management, to meet aviation requirements is of utmost importance.

Prior to the Spring of 1940 manufacturers who sought sub-contract from the aviation industry did so in competition with others seeking the same business. Today a sense exists that the aviation will require tools, fixtures and machine tools and other productive facilities that can be put into operation to fill its requirements.

It is in this interval of industry, as it becomes familiar with these requirements and to make any use or partially used productive capacity available to aviation. The industry can be done on a probable basis. Much of it can be done in moderate sized, small shops, as well as in large industrial concerns. It is fortunate which can be expected to continue even though and in Europe started early on. The commercial development of aviation, both in this country and abroad, with its national defense program, is expected to keep our aviation industry busy for some years to come. The possibilities of commercial aviation are far beyond present

and public knowledge at present. An extension can be had from the statement of one aviation producer that coverage of all first class work (instead of only aircraft) would require a ten-fold increase in aircraft operated by his company.

Apart from the commercial viewpoint of extending a new market with great possibilities, industry must become aware of its importance to the aircraft program if the national defense plans are to be carried out successfully.

The experience of the Connecticut Aeronautical Development Committee has demonstrated three factors which are valuable guides to finding among the communities between the aviation and other types of manufacturing organizations.

First, it was found necessary to educate the manufacturing community to the problem and its opportunities for doing. Second, it was found practical to obtain and analyze and evaluate data concerning manufacturing plants

and/or military without a special effort to inventory their facilities.

The aircraft industry has been glad to avail itself of this assistance when it became convinced that those who recognized the potential value of sub-contracting and that the Committee sought to coordinate available manufacturing facilities with aviation requirements by bringing in and help the aviation industry and the local manufacturer.

General Baldwin's plan is to coordinate the productive facilities of Connecticut manufacturers with the growing needs of the aircraft industry through the work of the Connecticut Aeronautical Development Committee, commenced in August 1939. It was conducted for the next six months under conditions where the manufacturing facilities available to aviation exceeded the requirements of the aviation industry. Despite that fact, new relationships were established between aviation manufacturers and other parts Connecticut manufacturers.

General industry today knows little of aviation manufacturing requirements. This was demonstrated in the experience of the Connecticut Aeronautical Development Committee when it sought to coordinate industrial productive facilities with the requirements of aviation. The plan was launched by Governor Raymond E. Baldwin with the support of Connecticut industry in August 1939. Details of how it was done are presented here as a guide to other communities which are considering the same problem.



Governor Raymond E. Baldwin of Connecticut, who has made a personal case against the problems of manufacturing and of manufacturing industry.

shops or industrial components, many of which had not been aware of the opportunity to sell to the aviation industry.

Since the existence of aircraft manufacturing through our own national defense plans, the Committee has altered the character of its efforts. Today it is placing more emphasis on the preparation of a complete and accurate inventory of the machine tools and other productive facilities than upon the registration of

business relationships between aviation manufacturers and Connecticut industrial organizations. The purpose of this new effort is to create in a single place the detailed information which representatives of aviation manufacturing companies will need to ascertain whether there are Connecticut production facilities to meet particular requirements. This new effort recognizes that availability of machine tools in several places, in the same community or within reasonable distance of each other, may make it possible for a group of operations to be handled through a combination of plants where it would be impossible to find one organization able to carry the work in completion alone.

One of the most important considerations in aviation production on the part of industrial executives of the nature of the needs of the industry of engines, airplanes, instruments, aviation equipment and equipment. Although Connecticut is the home of the Pratt & Whitney Aircraft, Hamilton Standard Propeller and Vought-Sikorsky, and despite the fact that the Connecticut Aeronautical Development Committee published aviation's requirements to the people of the State and to manufacturers, it has not been by radio, newspaper and magazine publicity, by questionnaire to gather data, by personal contact and public meetings, there still exists in the Connecticut office such work as intensive in two or more manufacturing concerns looking information on the Committee's program. The difficulties are that the people have no effort has been made to show large and small manufacturing companies the possibility of a profitable return in aviation production of the aviation industry which they are using.

Consequently, manufacturing executives, unfamiliar with aviation are usually greatly surprised at the size of the industry at the use of its products from other manufacturers and at its prospects for continued growth. Back of this lies the fact that only a handful of people actually understand the vast population of the United States have personal experience with aviation.

Another important consideration in the aviation industry with the requirements of the aviation manufacturers is the nature in which information on industrial productivity is collected. Aviation is a production made of steel, metals, rubber, plastics, ferrous and non-ferrous materials such as these distributions.

less busy sub-divisions, components, growing which are the different materials included in the non-ferrous group and the various alloys that will further diversify this distribution. Three among these products there is the diversity from packing cases for foreign shipment to a molded plywood for wings. Therefore, it is important to obtain from industry for raw materials produced in a particular plant, level in the order of their importance, so that the aviation manufacturer may have in effect to follow the experience of the industrial concern itself.

Next, it is necessary to know the character of product made by a manufacturing company. If it is already selling a product, the nature of the present product is the best indication of its ability to fill further requirements. If it is not selling the aviation industry the type of product is of even more importance. For instance indicates the character of engineering, management, plant equipment, labor and supervisory personnel required in present operations. Of specific interest to aviation manufacturers are the information to which an industrial research works. That factor alone frequently indicates the ability of management, labor and engineers to undertake an aviation production.

With a knowledge of raw materials and products, a list of productive equipment particularly machine tools taken on great significance. It is not enough to list these by type, as diesel engines, screw machines, etc. They must be listed by make, name, type, size and capacity and condition. With such information the aircraft production engineers can rapidly evaluate the potential ability of a plant to complete operations.

These lists give a fair picture of mechanical production ability, but it is of little use without an equal knowledge of personnel. The number and character of skilled workers, the number and description of engineering and supervisory personnel is essential. It is also important to know whether workers are trained and how well when taking it from some other manufacturer. This is an important part of the Connecticut Aeronautical Development Committee. The following conditions were frequently found.

Some machine tools, well adapted to aircraft work, are used in connection with a manufacturing process production for only a small percentage of the use. Manufacturing concerns have to



NOW WE ARE IN IT

By C. G. Grey

Founder of "The American and Editor of "All the World's Aircraft"

In view of the interest in aviation developments in Great Britain, AVIATION has accepted to give its readers a featured view by C. G. Grey who is already well known to many of you. His story has many twists and some action in this country for his time. Once regular articles will offer an opportunity to enter his alluring aviation style in writing. For his action, his writings will provide a report for their readers.

WILL, now we are lucky in it. The last time I wrote I said the war might break out in any moment now. In fact, since then we have been in and out of Norway, having the lot at the top and which we want, particularly so that we can draw our spots of the special kind of war from the Swedish coast, which really Germany through the Baltic when the ice is gone. Even so, these German bombers, many of us, but now we seem to have some fighters which worry the German bombers. So things are not so one-sided as they were when we came out of Norway.

Also we have been in and out of Belgium. And here it was the Royal Air Force has shown what it can do.

Official statements have been made that we have got four-fifths of the

British Expeditionary Force out—100,000 men including a lot of French and more Belgian. Practically all came out through Dunkerque, hardly any came through Calais, before the Germans captured the town and the harbor.

Some of us are wondering how much of the B.E.F. would have got out of Dunkerque if we had been as short of fighters there as we were in Norway. The R.A.F. was a great victory.

Probably nobody has explained to the United States why we were short of fighters in Norway. Quite briefly, most of Norway is covered. If you want to make an aerodrome you have to have away a mountain, and the Norwegians had not done enough blasting before the war started. The Germans turned the two aerodromes

in this and all directions at Stavanger, and the first landing field at Trondheim, but we could get there. That was not the end of the R.A.F. somebody else can discuss where that it was. Consequently although our troops were able to land in some places near North and South of Trondheim, as soon as they started work they were considerably isolated by German bombers and were badly blasted out of the country.

We did put a squadron of Gladiator fighters on a frozen lake North of Trondheim, but the German bombers blasted the ice from under them. The only other fighters available were those of the Fleet Air Arm down off the Norwegian coast. And the British Sea Force was for North so that, in a healthy place for fighter aircraft around around around.



The Beaufort bomber, a beautiful machine which has proved to be a great asset to the Germans. Its chief feature is its hydroplaning landing gear, which can deliver a powerful landing blow at enemy airplanes. Ship is a two-engine. Gunner is visible.



All photographs from London.

Lastly they seem to be working up at Narvik by the usual process of keeping the ships too far North for the German bombers to reach them but near enough for their fighters to cover Narvik. Presumably they have their own means for protecting their ships against German submarines, of which, at the moment of writing, we have heard nothing for some six weeks. We assume that they are being saved up for some big attack on our shipping.

The Belgian affair shows what can be done with fighters. We have proved ourselves after a number of fighters across the Channel from British aerodromes, and the result has appeared in the official communications. Fighting between 30 and 35 German machines destroyed in a day shows what we can do with adequate forces of fighters. Even in its most modest



In Amsterdam, the last known British fighter plane in the British, passed with the Spitfire, which was built by the British.

keep moments the R.A.F. never finished until it could take in German fighters in three-one odds as a normal procedure and that it would mean to regard 100-to-one as far odds.

Our people have never understood the game of the German fighting men, and the way the German have used parachute troops shows that the Germans have plenty of courage. Where the R.A.F. has scored it, I am pretty sure, in experience, quickness in

matching opportunities and what one might describe either as war-morale, or the Gaudy Spirit.

In the last war, although the Germans had some of the finest individual fighting men in the war, our people found that in the main the German pilot did not like man-to-man combat. They preferred working in masses.

We found just the same thing on the ground. The solitary English soldier could outperform where the German was that if he had no instructions for the particular emergency which met him.

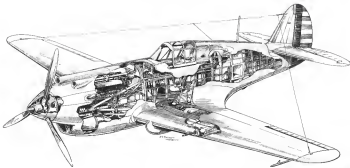
One of the surprises of the war has been the superiority of our night-fighters, the Vickers Supermarine Spitfires, and the Hawker Hurricane, over the Messerschmitt 110 twin-engine cross-country fighters. That has been followed by a still greater surprise at the success of the Beaufort-Paul Dorian.

This machine was built to please a section of the Air Staff which had no even theories about air fighting. However, an ever-ready fighter, though there has been little discussion of the subject, the pilot or an airplane has automatically been the captain of the ship. It is a simple matter to be in one and even in one. But as a two-seat fighter he has had his gun on board and has fought the ship as he brings his own gun to bear and



Although not of recent vintage, the Beaufort bomber has been able to get in some effective work. From a Royal Navy ship.

[Turn to page 20]



NEW CURTISS P-40

The important role this ship will play in our expansion program has brought it wide attention

ONE of the important items of the new defense program is the building up of our single seat pursuit type airplanes. In this classification falls the Curtiss P-40 and it is probable that this type will be one of the mainstays in the pursuit expansion program.

At present the Curtiss Aeroplane Division in Buffalo is actively engaged in building out more than \$14,000,000 worth of these ships as part of a record pace-time order awarded during 1939 by the War Department. Types similar to these have also been ordered by England and may see a great deal of action before long.

The P-40 has been the outgrowth of the familiar long line of Curtiss Hawk airplanes. One of the most prominent recent varieties has been the Hawk 75A, the export version of the Army P-35. The XP-37 was also a Curtiss design and was one of the last ships to use the liquid cooled Allison engine. Shortly following this came the P-40 with increased speed and performance. Although performance data figures on this ship are still

withheld it is interesting to note that a P-35, a slower plane, with flown from Cleveland, Ohio to Buffalo, New York, a distance of 368 miles, at a total elapsed time of one hour one minute at an average speed in excess of 270 miles per hour. It was this same record which has received such favorable comment on its record during the French participation in the war.

The P-40 was delivered to the National Division of the Air Corps just in time to be flown in Bolling Field where it was shown to the President. It made such a favorable impression during the demonstration that the large order was placed which is now under way at Buffalo. The main group of engineers had had charge of designing the P-40 had control of designing the P-35.

Rebucible information concerning the ship is still rather limited. How-

ever in the next few paragraphs is found all that is available at this time.

Type

Single seat pursuit plane

Wing

Low wing cantilever monoplane. Structure consists of longitudinal stringers, shear beams and bulkheads of aluminum alloy. Skin riveted to smooth Aldid skin. Aluminum alloy framed ailerons are fabric covered. Spin trailing edge flaps extend from center of leading to aileron.

Fuselage

Aluminum alloy monocoque structure flush riveted to smooth Aldid skin.

Tail Unit

Cantilever monocoque type. Fused surfaces have an aluminum alloy frame

covered with sheet of the same metal. Movable surfaces are metal framed and fabric covered.

Controls

Totally retractable type with wheels extending 90 degrees, to be flush in the wing panel. Control also provides shock absorbers standard equipment. Aluminum alloy landing gear struts. Tail wheel completely retractable and steerable.

Power Plant

One Allison V-12 liquid cooled inline engine equipped with standard

supercharger to 10,000 ft. specifications.

Propeller

Three-bladed Curtiss electric constant speed propeller standard equipment.

Accommodations

Included cockpit with sliding top. Heating and ventilation are provided.

Armament and Equipment

This plane is equipped as a normal fighter in accordance with U. S. Army Air Corps specifications.



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*Monthly Expense Table Entries are based on actual office hours and sold by Hanes Industries, Inc., Portland, ME, and Seattle, Washington Corp., Seattle, Wash.



TO JACK FIVE, president of UFA, manufacturing firm Goodrich, is a young, progressive, international executive. He has introduced such innovations. From the early form of commercial printing, where platinos were low and the business still under when UFA bought Young & Rubicam to the dramatic early hours of day and night. Jack Five and the company he directs have shown themselves to be the progress of printing in general and, more particularly and more dramatically for all the day.

[illegible]

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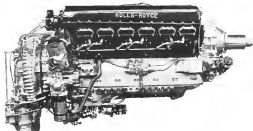
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FOR MILITARY AND CIVILIAN TRAINERS • FOR PRIVATE AND COMMERCIAL PLANES

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ROLLS-ROYCE MERLIN

The engine for which the Packard automobile company has accepted a contract and is tooling up for production in Detroit

By Paul H. Wilkinson

Consultant, Great Britain

THE proposal that one of our leading automobile manufacturers should tool up for the production of thousands of British Rolls-Royce Merlin aircraft engines has recently received considerable prominence in the press. Apparently the design and pattern of the Merlin are to be made available to us provided we undertake to build 6,000 of these engines for Great Britain and as an afterthought, 4,000 of them for ourselves. So far the Ford Motor Co. has considered the proposition and has declined to build the Merlin for export in this manner. Now the rumor has been taken by the Packard Motor Car Co. which appears anxious to tackle it but has not released any definite plans on exactly what they are going to do.

From the aeronautical point of view the Merlin is beyond reproach. It has established an excellent reputation for itself in the high performance superchargers in the Royal Air Force such as the Hawker Hurricane and the Supermarine Spitfire and two-place fighters such as the Boulton Paul Defiant. It has also been used with considerable success in light bombers such as the Parnall Battle and heavy bombers such as the Armstrong Whitworth Whitley. For this reason, it is claimed by our government experts to be a highly desirable engine in the requirements of the air forces of the United States.

Several models of the Merlin have been produced since it was placed in service in England four years ago.

For instance the Merlin II with its one-speed supercharger has a rated output of 1,000 hp at 3,000 r.p.m. at 16,250 ft and a take-off rating of 880 hp on 47-octane gasoline. When using 90-octane gasoline, its take-off rating is increased to 1,000 hp. As another model, the Merlin A, is equipped with a two-speed supercharger and develops 1,010 hp at 3,000 r.p.m. at 17,750 ft and 1,075 hp at take-off when using 90-octane gasoline. A third model the Merlin III 2,500 is designed for operation on 25-octane gasoline and is rated at 1,145 hp at 5,000 r.p.m. at 16,750 ft with 1,300 hp available for take-off. All of these engines have a displacement of 1,766 cu in. and their specific weight ranges from 1.3 to 1.2 per hp, depending upon their power output and engine speed.

With regard to the construction of the engine, the Merlin follows conventional vee-type engine practice with a two-piece aluminum alloy crankcase and two monobloc cylinder castings with integral heads set at an angle of 60 deg. The crankshaft is machined from a V C M steel forging and is supported in seven ball-bearing bearings in the upper half of the crankcase. The connecting rod of the master type with a plain end and a forked end on each shore of the crankshaft. The rods are secured from 25 ointment nickel steel forgings. The shoes and pin joints are fitted with three compression rings and two oil scraper rings and have piston pins of the floating type. The four valves in each cylinder head are actuated by an overhead camshaft along each cylinder block. A spur

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less reduction was sustained in a housing market on the front of the market given the property had a rise in 2022 to 3.

The carburetor is gun-drilled by means of a vertically-slidable shaft provided with a clamping device. The injector is actuated from an aluminum alloy forging and in the case of the Meritor 10, its gear ratio is 86 to 1. In the two-speed supercharger used on the Meritor X, the change speed mechanism is actuated by means of air pressure from the engine. The carburetor is of Kall-Ropax 5 U design and is of the twin-choke type; it is provided with a single air intake. Both automatic and two-position manual controls, are incorporated in the carburetor and the throttle horns and are actuated by a cable. The fuel is circulated from the carburetor to two per type fuel transfer pumps provided to supply the carburetor. The automatic boost mechanism uses

the well-known principle and each movement in the pilot's throttle produces a corresponding change in boost pressure. The pressure difference across the supercharger provides the relay force required to perform the actual throttle movements. Ignition is provided by means of two two-cylinder magnets with shielded plugs and wires.

Lubrication is on the dry sump principle with one pressurized and two nonreturn pumps at the rotary sump type. A triple inlet valve is used to regulate the oil pressure for the variable-speed propeller (150 lb per sq in.), the main bearings (70 lb per sq in.) and the lower pressures required for the mainframes (4 to 8 lb per sq in.). Edsberg glycol is used for cooling with a header tank around the upper part of the combustion gear housing. Accessory drives are provided for an electric generator, a tachometer, a low-pressure al-

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Type: Two-cylinder, atypical, glycol cooled, wet-type, gas-cooled, two-cycle, four and stroke, 2.650 in. at.

Displacement: 0.645 cu. in.

Length and case: 7.0 in. x 2.8 in. H.

Rated output: 100 cfm/min. gasifier; 100 hp. at 1,500 rpm. at 1,250 ft. H. 17,788 ft. H.

Rated output with 100 cfm/min. gasifier: 100 hp. at 1,500 rpm. at 1,788 ft. H.

All rated outputs at 1,000 psi.

Total weight (dry): 1,225 to 1,374 lb.

Specific weight: 1.30 to 1.42 lb./cu. in.

Peak consumption: 0.47 lb./hp./hr.

Oil consumption: 0.02 lb./hp./hr.

Compression ratio: 4:1

compressor, a high-pressure air compressor, an hydraulic pump for the loading gear, an hydraulic pump for the power-operated gun-turret (if any), and a vacuum pump for the automatic pilot and the de-aerators. Hand and electric starting equipment at the reduction gear type is specified. The propeller shaft is splined to suit Royal, Hamilton Standard or DeHavilland variable-pitch. Mated to the propeller

Three factories in England are building Martins at the present time. These are the original factory DeSole and another at Crewe, and a new \$20,000,000 one near Glasgow which by now should be in full operation. All of these are led on along orders from and it is probable that from 25,000 to 30,000 men are employed. Losses due to production from these factories is sufficient to meet the demand for this type of airplane engine in Great Britain, it appears that the Martins are somewhat difficult to produce. It might therefore be advisable for us to think up on this point before committing ourselves to a large outlay of funds for production of the Martins in the United States.

Education in a British-made Mercosul reveals conflicting worldviews but it also discloses that considerable modifications to the system are essential if it is to be adapted to Argentine mass production methods. The near-constant and mounting of the accessories and controls appear to be overly complicated and the number of seats (five) required during assembly appear to be excessive. Standardization of threaded ports and drives and mounting brackets/accessories will cause considerable delay. The design of the engine has to be built to American standards and others to British standards.

According to the latest reports, the Ford Motor Co. would require a \$200-300,000 expansion program and

(Continued on page 150)



The *Encyclopedia Britannica* itself is a fitting background for Paul E. Whitman, who last year visited aircraft engine factories in Germany, France and England, and who is an authority on Diesel aircraft engines. During the First World War Mr. Whitman was lieutenant of aircraft in England with A. V. Roe and the Royal Air Corps Establishment, and in this country has been lieutenant of aircraft with Boeing Aircraft Co. and Douglas Aircraft Co. His description of the Rolls-Royce turbo-propeller introduces a recently issued book which he has arranged to do for *AVIATION* and is largely devoted to the story of the development of the story of the Chubberson Diesel engine. Mr. Whitman is the Editor of "World's Aircraft."



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DESIGN-ENGINEERING-FABRICATION

FLEETWINGS
INCORPORATED

WISTOL PENINSA

The fit of the Becker 100 "Rounder" right is made in two sections the lowermost portion is "dressed" for a permanent installation on the landing. The main de section left of the line web (see) is a full coefficient structure attached to the landing with steel wire and rope line. Below the section shown, the two main web sections are shown and made up of two T-sections connected to the web which has circular hole-in-hole structure. The ribs are pre-stressed, curved and of aluminum alloy and fitted in a hydro-pneum. The vertical members are attached to the main. The fit is secured with 100 AL1845, except for the landing edge ribs, which is 100 AL1845. The whole section is riveted together.

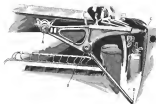


The Dehnen-Dietrich has caused considerable interest as it is also constructed of bonded plywood. The glue used in the construction of the unit has shown, however, as well as the rest of the ship, is constructed from glue applied with a brush. The "dead" area on either side of the glue is the most where glue is applied.



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The structure of the Fieseler (see), designed by the Army on F103, is a built up wooden structure of various parts and also covered with three ply mahogany plywood. The plywood is attached to the ribs by means of plastic rivets. In fact it has shown that built made by this glue is correct since the glue has to show first in the metal wood built. The two wings are on either side of the center rib on the spot connecting the landing edge of the lower rib and also those on the side view of the structure are for attaching the web to the landing.



The engine mount on the Messerschmitt Me109 is forged in one piece (shown) of the welded steel tube construction used in this country. At points A and B counter lines have been made for the vibration dampening engine mount will show two plus two double connections in the other side are the main supports for the engine. At point C is located a ball fitting which attaches the mount to the fire wall. Point D is the other connection to the fire wall for the steel tube at A.

The engine mount of the Fieseler F103 right, is of the conventional design used in this country. It is constructed of various mahogany wood tubes welded together. The mount is attached to the fire wall through two wood-mechanical joints. When the mount is removed the engine structure with all parts, of course, may covering and other connections is easily removable. The engine is supported by the mount at four points two on either side of the main chord in the door 104.



From Germany comes another engine mount similar to the one on the Messerschmitt Me109 shown above. This one is on the Fieseler F103. It is a new plane engine the engine is one and a half times the Fieseler F103. The main section of the mount is made of a forged steel one and a half times the Fieseler F103. The main section of the mount is two plates in each side of the main. Connections are also made by the vibration dampers. The small knots in front of the propeller are held together in steel and are entirely made of a mass of laminated the vibration of the propeller blades. They are shaped of a slight angle on one side the engine is shaped engine-propeller section before viewed from the front which would give the propeller blades better performance at the rate.

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TUBING IS Standard..



Aluminum tubing is one of the many aluminum contributions

There is a significant story in tubing made from Alcoa Aluminum Alloys. Through cooperative effort between the forward looking aircraft industry and the producer, it has been possible to set standards of size, shape, and alloy for the tubing used in aircraft structures and "plumbing." The result has been the elimination of much "special" production, costly in both time and money.

This story parallels many other similar ones. All demonstrate how the aircraft industry, developing a commercial business in a powerful

America, has prepared its positions and facilities for mass production. "Know-how" has been accumulated against the day when the knowledge and techniques would be required in the future application.

In the case of tubing, and in the case of other products made from Alcoa Aluminum Alloys, there has been a continuous effort to keep step with these developments, to produce what the industry needs. SACREVIEW COMPANY OF AMERICA, 2111 Gulf Building, Pittsburgh, Pennsylvania.



Standard tubing made from Alcoa Aluminum Alloys, photographed in a plant where this tubing is made



At each level skilled workers produce the high quality tubing used for aircraft structures and "plumbing."

ALCOA ALUMINUM



Interstate "CADET"

New two-passenger lightplane marks the first manufactured on the west coast

THE Interstate Aircraft & Engineering Corporation, Los Angeles, has launched its low priced "Cadet" sports-trainer lightplane on the market. The new Cadet is of conventional lightplane design and construction with the exception of numerous detailed refinements which recommend it for close study. A high-wing, strut-braced monoplaner with conventional landing gear and of metal construction, the Cadet seats two persons in tandem in the enclosed cockpit and is powered with a Continental 50 or 65 hp engine. In appearance the Cadet clearly resembles other planes in its class, but the performance claimed, 155 mph top or 95 mph cruising on 30 g.p., 114 mph top or 100 mph cruising on 65 g.p., is quite outstanding.

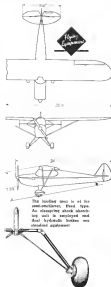
Several advanced design features have been incorporated in the Cadet including a patented fabric spring sky with which all fabric is stretched in the wing and other portions of the plane. Dual hydraulic brakes are standard equipment. Control surfaces are mounted on ball bearings. The dual control landing gear is of unusually close design, with a single oleo-pneumatic shock strut mounted

inside the landing and wheel to both legs of the gear.

Interior appointments include upholstered chairs, metal finished cabin walls and ceiling, carpeted cabin floor and movable finished aluminum alloy sheet instrument board on which are mounted the tachometer, altimeter, airspeed indicator, fuel gauge, oil temperature and pressure gauges. Cabin heater and carburetor heater controlled from the pilot's cockpit are standard equipment. Removable tail wheel is also standard. The removable engine mount is carried on rubber-in-cushion vibration absorbing supports.

A production schedule of one hundred planes has been set for the first year of operation. Although Interstate Aircraft & Engineering Corp. has been in operation for several years it has intensive specialization in the manufacture of hydraulic units and precision parts for various aircraft builders, maintaining a staff of one of the largest such manufacturing firms in the country. Don P. Smith, formerly vice-president of the Aviation Manufacturing Corp., and general manager of its subsidiary division

(Time is page 248)



BUYER'S LOG BOOK

What's New in Accessories, Materials, Supplies, and Equipment

A type of check shearer known as "loved suspension" has been placed on the market and allows a swinging arm which is retained by a suitable springing mechanism, instead of attaching to the normal vertical telescopic type of arm. The whole springing mechanism has approximately twice the air line. The equipment is loaned by the Dwyer Equipment Co., Inc., Long Island City, New York. The unit is designed to combine with any normal retracting mechanism, and also for the installation of an equipment.—*Aviation, August 1940*

Many a tight wheel could profit from carrying an alarm clock in its pocket to record how long time to come home, thereby recording the accumulation of any hours by the timing mechanism. Such a device has been provided by the Accurated Timing Company, 360 Broadway, Brooklyn, N. Y. Designed the Auto Time Recorder, this instrument is built to mount on the instrument board, has a diameter of 3 in., and a face similar to that of an ordinary clock, worked off in minutes from 0 to 60, but with a set pointer around of conventional hands. To operate the Auto Time Recorder the pointer is set by means of a single twist of the screw on the horizontal back of the pointer, to whatever time period is desired. At the end of that time the pointer returns to zero and a loud bell rings, reminding the pilot that it is time to make up and land. Or, if the Auto Time Recorder is being used as a navigation aid, it serves to check ground speed along the map course, and can be reset from the cockpit to check point to continue a running check of speed while good.—*Aviation, August 1940*

A complete new line of aircraft engine starters has been announced by Eclipse Aviation, Reading, New Jersey to cover the most popular 40-1000-1500-2000 horsepower. Many advanced features have been incorporated in the construction of reliability and positive starting. The series 40 Eclipse starter is a combination direct cranking electric and inertia starter with integral oil pump, equipped device, built for application to engines of 100 to 1800 h.p. This starter provides all the features of the hand, or compression hand and electric inertia starters, and in addition provides, by means of a heavy duty integral accelerating motor, compression cranking of the engine after disengagement of the flywheel inertia. Available in 6" and 7" flange units weighing approximately 34 and 53 lbs. respectively.—*Aviation, August 1940*

A single motor developed especially for strength electrical systems is being offered by Kline, Inc., Chicago. Designed the Model 2114 motor, this new unit is but 20 in. long, weighs 34 lbs. and delivers 1/15 h.p. at 2800 r.p.m. It is designed to give trouble-free service for landwarding, aircraft, radio or any type of remote control, and is but one motor in a complete line developed for aerial use.—*Aviation, August 1940*

One of the difficulties in connection with adoption of the spot welding process by aircraft builders has been that so much of the work could not be done to the spot welding machines. This problem is solved by the two-piece portable spot welding outfit announced by the Progressive Welder Company, Detroit, Mich. The Progressive welder may be moved from point to point along the production line at a matter of minutes by the operator. The only connection needed are for the power line, water lines for cooling the welding cables, and air lines for the hydro-pneumatic pressure system. A wide range of welding requirements can be covered by the two models of this unit that are offered.—*Aviation, August 1940*

One of the things that has slowed down the machine movement among general pilots is the awkwardness of getting the float and out of the water. The small thing has been to install equipment float and rail equipment, or to



Dwyer loading gear



Auto Time Recorder



Eclipse starter, Series 41



Electro motor



Two-piece spot welder



Service Hydraulic Cylinders



Progressive Welder



Hydraulic pump

built up an equally expensive cart or dolly according to the amount in the vehicle's corner. All this is eliminated by a new set of special angle rollers offered at a reasonable price by The Service Center and Truck Co., Union, Mich. The Service rollers permit complete flow, and make it possible for one man to get his plane in and out of the water. A lifting iron is mounted in side rails on the corners and the plane is raised to the rollers with a small portable hydraulic jack, used in garages and service stations. The Service rollers are ruggedly built for heavy service and are designed to fit positions without damage to them.—*Aviation, August 1940*

Designed for loading airplane propeller blade forgings in correct push mechanisms, a new propeller moving machine is now offered by The Oliver Company, Milwaukee, Wisconsin. This machine is particularly adapted to work with alloy blades, 7" to 14" wide. It permits the blades to be kept safe nearby to the loading line so that only a small amount of work need be removed during the unloading operation. It is designed to allow complete propeller and maintain the axis at the time upon the longitudinal centerline of the work piece. It can be adjusted to make turns between various lengths, and will turn in either direction. Control is of simple push-button type with fluid drive on the loading cylinder.—*Aviation, August 1940*

With the current up for mass production of aircraft there, one finding a lot in the aviation industry for a new, new machine developed by the Douglas Air Welder Co. of Detroit, Mich. This device is a specially designed hydraulic unit, powered by high-pressure air, designed to be used in the production of aircraft. It is designed to be used in the production of aircraft, and is designed to be used in the production of aircraft. It is designed to be used in the production of aircraft, and is designed to be used in the production of aircraft.—*Aviation, August 1940*

A master test stand and work bench for conducting complex calibration tests on all types aircraft pumps and accessories has been announced by Ralph H. McHugh, vice president and general manager of the Pump Engineering Service Corporation, Cleveland, Ohio. Such test equipment is being supplied to the Navy, and to airlines and aircraft manufacturers. The equipment includes an adjustable speed motor with a speed range from 100 to 4500 r.p.m. and a master stand and work bench for driving all type of pumps and accessories. Accurately calibrated flowmeters, manometers, pressure gauges, vacuum gauges, voltmeter, tachometer and multimeter potentiometer are mounted in the work bench for measuring pump capacities, speeds, rate of flow, water consumption, discharge pressures, temperatures, etc. Various types of hydraulic cylinders can also be tested as well to aircraft design pressures, and constant speed propeller governors.—*Aviation, August 1940*

(See page 110 for Warburton-Shopp)



Pump Motor test stand

IN LINE FOR DEFENSE



As America's largest builder of 125-150 h.p. inline aircraft engines, Menasco proudly presents its "D" series, the result of a year's research and exhaustive testing. Here, indeed, is the perfected power plant for primary and secondary pilot training.

Shown above is the new factory for Menasco's Aircraft Division now building and soon ready for occupancy in Burbank, California.



MENASCO MANUFACTURING COMPANY

6717 McKinley Avenue, Los Angeles, California

AVIATION RADIO

Dicing the Air Waves with Don Fink



Emergency Transmitter

A compact five-tube radio-telephone transmitter having 15 watts output at crystal frequency intended for general portable and emergency use, has recently been announced by Wausonick Radio, Inc. of South San Francisco, Calif. The



Wausonick transmitter

transmitter is not specifically designed for aircraft use, but is adaptable to it, and can be supplied in a dural case especially for use in planes. In the standard case, the equipment weighs 17½ lb. and measures approximately 10x10x10 in. The transmitter is intended for operation from a 6-volt storage battery, 2.1 amp. standby and 15 amp. full load. A 6J5 speech amplifier, 6L6 modulator, 6B6 modulated amplifier, and 6X4 filament-wireless are used in the tube line-up. 4, push-to-talk high level microphone is used. Crystal controlled frequency system is the range from 1,500 to 4,000 kc is available, with audio frequency ranges on special order. Operation is also possible on the normal harmonic of the crystal frequency, with 10 watts output. The cost of the transmitter, less crystal, telephone microphone is \$74.95.

F-36 in Alaska

Announced has been receipt of the purchase of four General Electric frequency modulation transmitters by

the Civil Aeronautics Board, for use as remote control and telephone channel facilities in Alaska. Conventional radio range stations are being set up near Cordova and Teller, in Alaska, which are not readily accessible. The 250-watt 1-m transmitters will be set up on the mountain to control the radio range transmitters, and also to control point-to-point transmitters on the island. Each frequency modulation transmitter, in addition to the remote control channel, will contain a telephone circuit, so that weather broadcasts may be relayed to the radio range stations and then retransmitted to aircraft heard in the single frequency. The operators of the remote system will be located on the mainland, although a maintenance crew will be located on each of the islands.

New RCA Recorders

Two new aircraft recorders have been announced by the RCA Manufacturing Co. in Camden. Model AVR-20 is a four-tube communication receiver equipped with recording. The AVR-15 radio range receiver. The range recorder is intended for use in navigation only, from 2,300 to 6,800 kc. Two crystal-controlled frequencies in this range are provided, and a base oscillator is available for VOR comp-

tion. The front panel contains the tuning dial, a toggle switch for receiving the local station, a knob switch for selecting variable tuning and the two crystal oscillators, a volume control, and a jack for phones. A Type 191 voltage regulator tube is used to keep the oscillator voltage constant and hence to aid receiver retuning of tuning. The sensitivity is 5 microvolts, the selectivity 23 kc with an 80 db down. The AVR-20 is intended for industry control purposes and for plane-to-ground communication in private as well as military ships. It may be powered from the power supply for the AVR-15 transmitter, to which it is a companion equipment.

Model AVR-7R, the latest offering in the AVR 7 line, is a five-tube superheterodyne tuning the ranges from 750-600 kc, 495-1,400 kc and 1,350 to 6,750 kc. The sensitivity is very high, one microvolt for 6 microvolts output. The selectivity varies from 7.5 to 8.5 db off resonance for 60 db attenuation. The power drain is 2.5 amp. at 12 volts. The receiver is fully remotely controlled and contains elevator power supply and heat exchanger.

New Battery System

New equipment for navigation, direction finding and communication, all battery operated, has recently been put into production by Lear Aircraft, Research Field. The receiver, Model AMR-1, is a five-tube superheterodyne containing an r-f amplifier, tuned circuit, first detector and audio amplifier, intermediate amplifier, modulator, second detector and first audio and beam power output tube, all filament type tubes in the 1-L-volt series. The power supply is 90 volts at 15 battery in 100 sec, and 45 volts at 1 battery at 300



New RCA receiver Model AVR-20

ms. The sensitivity is 2 microvolts for 50 millivolt output at a signal to noise ratio of 40 db, and the selector is adaptable to give 1.5 db separation between stations. The tuning covers the beacon band from 200 to 500 kc. The total weight including battery, cables, and headphones is just under 12 lb. The receiver is also available with equipment for direction finding, under the designation AMRL-1. The additional equipment includes an r-f loop transformer, loop cable, switch and the shielded loop. While the equipment can be added to the AMR-1 receiver, the equipment must be returned to the factory for this purpose. Battery life is about 150 hours. A master model of the receiver, Type AMR-12 (AMRL-12 with the loop) sets the same radio line-up and has identical the same electrical and mechanical specifications, but is intended for operation from a dynamometer power supply.

The AMR-12 transmitter is a four-tube unit also completely dry-battery operated. It employs five 1Q6G1 tubes in its output section, a pair in audio modulation, and a pair in modulated power amplifiers. The unit operates in the range from 2,750 to 5,000 kc, with minimum modulation over the radio range from 250-2,500 cps. The battery life is approximately 100 hours.

The power output, while low, is sufficient to give a range of 20 miles or more with a hand-out sailing station. The entire transmitting equipment, including power supply, microphone and battery, cable and food finding antenna weighs 11 lb, 14 oz. The weight of the complete dry-battery combination is 20 lb 7 oz.

Another transmitter similar in gen-

eral specifications but having considerably greater power output is the AMT-12. This transmitter is intended for operation from the A300-12 dynamometer power supply, employs five 6V6GT tubes, and develops 10 watts carrier power. The input power, including rectifier and transformer at standard pressure, is 45 amps at 110 volts. When transmitting the current increases to 80 amps. The weight of the AMT-12 equipment complete with power supply, antenna lead and antenna phone is 45 lb 3.5 oz. The AMT-12 receiver (equipped for direction finding) and the AMT-12 transmitter have been priced at \$1,400 and \$357.

C.A.B. Checked Ranges

For portable checking of radio range beacon stations throughout the United States and Alaska the C.A.B. has recently purchased 84 ruggedized measuring units constructed by the



Impedance measuring units

10-channel Radioteletype

An efficient radio telegraph transmits-receives combination modeled for use by airborne and large primary planes has recently been put on the market by Western Electric. The transmitter, Type 37A, has a maximum power output of 125 watts, on one pre-tuned frequency in the range from 3,000 to 3,600 kc. The weight is slightly over 60 lb. Its dimensions are approximately 15x24x12 in. Modulation is possible with CW, MCV, phone or toneless. The receiver Model 36A, covers the same tuning range, provides 300 milliwatt output to the audio channel, and weighs 18.5 lb. The transmitter and receiver are controlled simultaneously from a single switching panel mounted on the plane's instrument board. This panel, handwired, controlled by a knob on this panel, gives the operator control of any of the ten pre-tuned frequencies. Besides dual controls the type of modulation, individual tone flasher combinations for marking the transmitter output to various types of automatic radio transmitters, lines are also provided.

Washington Institute of Technology according to specifications of the Radio Development Section. Monitoring of radio and transmission line impedances are made every three months to keep the range accurate within the 1.5 db tolerance specified by the C.A.B. regulations. Two of the impedance units are to be used in conjunction with the installation of two new radio ranges located at Niles. The units are portable, weigh 34 lb. and measure 30x36x12 in.

New Literature

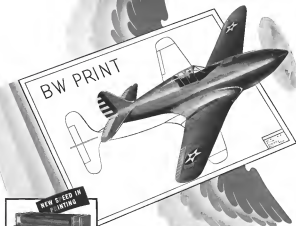
A recent publication should be of interest to the aircraft radio fraternity. It is a publication of the C.A.B. entitled "The Use of the Airborne Radio Range and Other Radio Aids." A booklet of some 45 pages which states in simple terms the previous facts concerning radio range practice. The book is intended primarily for owners of private aircraft equipped with radio and serves the purpose of "a non-technical presentation of enough elementary theory to prepare one's self for practical flight training on the use of radio aids." The author (who is anonymous) has done an excellent job. Fourteen diagrams illustrate the construction of ranges, field patterns, and procedures followed in various flight problems.



This Bruning "T" model planer has a many-gang planer with 10 planers in one unit. It is the only planer that can be used for both planing and sanding. It is the only planer that can be used for both planing and sanding. It is the only planer that can be used for both planing and sanding.



This Bruning "D" model planer has a many-gang planer with 10 planers in one unit. It is the only planer that can be used for both planing and sanding. It is the only planer that can be used for both planing and sanding. It is the only planer that can be used for both planing and sanding.



NEW WINGS For Your Production!

SPEED—and more speed! That's what today's fast pace demands on aircraft production.

And speed is the reason why Bruning Black and White Plans are displacing blue prints in the aircraft and ship industries.

Where blue prints require 100% separate operations, Bruning Black and White Plans require only TWO separate and development. BW Plans need only a matter of seconds for exposure—the same for developing—and the print is then ready for use, without washing or drying!

With a more, BW Plans make possible the quantity production of plans in the exact use of your storage—through the use of BW sheets cut to size. There is no time lost in creating prints—and no time lost in creating plans.

time lost in creating prints—and no time lost in creating plans.

In the plane BW Plans are used because their sharp black lines are easier to read, easier to check. And many a manufacturer has found that Bruning BW Plans, because of their special production advantages, actually cost less than blue prints!

A new, FREE book, "New Lights on Plans" tells the whole story of the BW Direct Printing Process—shows exactly how BW Plans speed production while saving money for their users. Send today for your free copy!

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New Sain battery operated system

AVIATION
August, 1940

DELIVERY

NORTH AMERICAN AVIATION, INC.
INGLEWOOD, CALIFORNIA, U.S.A.



THE AVIATION

NEWS

REVIEW COMMENT FORECAST

ELaine STUBBFIELD

Washington
C. F. McManis, Pacific Coast
Joe F. McWaters, New York
E. S. Larkin, New York

AUGUST 1940

Coast Guard Celebrates Anniversary



July 24, 1940

BELOW is an English home border providing with a British borderguard, made by the U.S. Coast Guard. The borderguard is a small, white, motorized boat, and is used for patrolling the coast. The borderguard is a small, white, motorized boat, and is used for patrolling the coast. The borderguard is a small, white, motorized boat, and is used for patrolling the coast.

ABOVE is a U.S. Coast Guard Hall F-10 being hoisted into the water at the Coast Guard base in New York City. The ship is a large, dark-hulled vessel with a white superstructure. The crane is a large, white, lattice-structured machine. The scene is set in a harbor with other ships and buildings in the background.

Founded in 1790, the organization has had a long and varied history. The organization has had a long and varied history. The organization has had a long and varied history. The organization has had a long and varied history. The organization has had a long and varied history.

Various types of aircraft are in use, including both seaplanes and land planes. Seaplanes in service include the Hall, two types of Grumman, and the Douglas Dolphin, Albatross, and Panderbolt are most commonly used land planes.

In case of national emergency, the Coast Guard becomes part of the Navy. Because of about 50 years of experience, flying in all kinds of weather and under all conditions, the Coast Guard is a great national asset.



- Drop a card in the box at the office saying it's so cool at, you have to sleep under a blanket!
- Get 10 min to your mother-in-law. Salubrious message: "Miss you, like the dog!" (P.S. she doesn't see the comma.)
- Write a whopper for the Fourth. Subject: Gulf Aviation. On. From there on, you're on your own.

Major Al Williams, alias "Tattered Wing/Tina," Mgr.,
Oak Avenue Projects, Oak Ridge, Flushing, Pa.

Last July we published a problem, about a transaction involving a hotel, a bellhop, and three gamblers, in which a dollar evaporated. It wasn't original with us. We got it from a mathematician who'd been worrying about that back since the Battle of Sluisk. But right after the Irish powered in a pure, a seasonal syndrome—reaching an impetuous and timely climax—popped up with the same thing. Adding slightly to the influence of America spreading billions of hours of skull-outgoing over it.

Well... another dollar's up and gone. It all happens right before your eyes in "Demonic Possession" on the next column. **WARNING**—recommended for wannabes only—not for folks who like to share a' night.

We ride that back. Veterinary is no curse. In fact, it's a blessing in the sense that what you learn about the activity, you can often put to use in another.



For example, Golf made supercover products—Golf No Mow and Golf Golf grasslines and Golfgrass and GolfEdge with—long before dying put to rest the super lawn and its successors it does today.

In experimenting with the Alchler Process for synthesizing Guldipole, we discovered that it produced an oil which acted best! That's an important quality in oil for cars but it's doubly important for an engine oil. Add to that discovery plenty of specialized experiments and research to develop other important qualities and you have Guldipole, the world's finest oil for pleasure!

That's not all. Fact is, the thing works both ways. We've learned a valuable lesson

these from creation that make a big difference in our automotive products. Why don't you stop at the Sign of the Gulf Orange Disc next time you're driving? One Sign of Gulf No-Nice or Gulfgrade Automotive Oil will show you that ordinary pays you!

(With a grateful bow to Albert Guy of
Keller House, N. Y.)



A sporting goods dealer had a sale in which he sold tennis balls at 3 for \$1.00 and golf balls at 2 for \$1.00.

On the last day, a customer asked how many he had left. The answer was 38 of each. As the customer offered to buy the lot at 7 for \$2.00, which the sage dealer

Let's take night; he discovered that he'd have got one dollar more if he'd sold them on the original basis. But try as he would, he couldn't discover where the extra ten cents came from, or went to for ...

\$125.00

Read in your class of where the dollar went in its L.W.L. Walk course with the official explanation.

Armed sundries, a frang seller dropped in here to sell out a stock. While he was here, he sold out most of the stores along your Gulf Aviation Gas. how much surplus is in all other kinds of airplane fuel, and how you offer a Diplomat each month for the best story of an aircraft assemble at

London was the month ago (don't remember till I look) and was also I've been



coming right here with a pencil in my hand trying to write a Whoopie about G.A.G. myself.

But no dirt. Why no I would. I couldn't
get a single word—and even "Dear Mayor"
—didn't do the work.

But about 10 minutes ago, I had an idea. I went and got an extra can of G.A.G. and found left with me a case someone else came by and needed some. I uncovered the top and dipped in the points of the pencil. Then right away I began to write you the letter.



Guess you better send me that Dylan
and some someone you know is coming
the way

Very truly yours,
Bill Mahow

P.S. Is your son Jerry? Check this entry: a potentially dangerous. Let me tell you I was born and lived right here in the March 1960s and never did see a possible power of paper all day long. Guy was a handy rule book on playing. Take Take Take just before he left! And say get which can make a person worse off by itself? It's O.D. or just?

1000

GULF
AVIATION

 PRODUCTS

GULF
AVIATION
PRODUCTS

ON **BRANIFF** AIRWAYS

To, Through and From the Southwest Now It's
DOUGLAS 100%
Now taking delivery on Douglas
"Super B-Liners," Douglas
made a jump.

Now taking delivery on Douglas DC-3 "Super B-Liners," Braniff Airways has made a 60% increase in new Douglas equipment during the first six months of 1940! With its enlarged Douglas fleet Braniff retires all other flight equipment and standardizes on the same luxury service found on the major routes with which it connects from the Great Lakes to the Gulf. "It Pays to Fly Douglas!"—ask Braniff, Douglas Aircraft Company, Inc., Santa Monica, California.



AVIATION PEOPLE



J. CARLTON WARD, JR., has been elected president of Fairchild Engine & Airplane Corp. Ward comes from General Motors where he was vice president, also general manager of the Pratt & Whitney Aircraft Division. He was made Honorary Fairchild, who honors chairmen of the board.

THE REORGANIZED Civil Air means Authority has its 70th anniversary. The Civil Air Board during the past year, given with Transportation & War, was Air as vice president in charge of safety. His career as a flyer and airline executive has made him an authority on safety in transport. His headquarters will be in Kansas City.

THOMAS HARBIN, chairman of the Civil Air Board, is now national defense editor of the New York Herald Tribune. The Tribune issued him to C.A.B. for a year and has been trying for months to get him back. He knows Washington politics and national defense and will be a Tribune man.

ACTING SECRETARY and Chairman of the Civil Air Board is Thomas G. Barty's new job. Since 1935 Barty has been serving as Administrative Assistant to Gen. Douglas Smith, Director in charge of construction of the Washington Airport, and has also held several of administrative posts.



AT A DINNER in his honor, Robert A. Marshall (right), vice president of Boeing Aircraft Co., was awarded the Medal of Honor for 1940 by Major Luther D. Garrison, executive vice president of the Institute of the Aeronautical Sciences. Mr. Marshall was in charge of the Boeing engineering department during development of the Boeing B-29 Superfortress. He was awarded the Medal of Honor for "outstanding contribution to the safety of transoceanic air transportation through major engineering improvements to large flying boats." New Zealand established the trophy in memory of Capt. Huels.



C. G. ALLEN, of expanded Air Safety Board, is now national defense editor of the New York Herald Tribune. The Tribune issued him to C.A.B. for a year and has been trying for months to get him back. He knows Washington politics and national defense and will be a Tribune man.



C. E. STANTON, Republic Steel official, has been named assistant to the president of Avia-Bon Manufacturing Corp. He will coordinate the activities of industrial engineering and so consulting with operations of Avia-Bon Manufacturing Corp.'s four divisions, Locomotive, Ship, Car, and Engine, and Engine.

Curtiss First



FOR PRECISE
MANEUVERABILITY
ON THE WATER



The advantage of Reverse Pitch propellers on multi-engine seaplanes has been demonstrated by the exceptional performance obtained in tests by the U. S. Navy. This unique Curtiss feature facilitates surface operations in restricted areas, permitting complete turn to be executed in less than twice the wing-span. Normally difficult approaches can be quickly negotiated under unfavorable current and wind conditions, even to backing against the wind.

Reverse Pitch is readily adaptable to the Curtiss Electric design and strongly illustrates the wide

utility range of the Curtiss principle. Another "Curtiss First," it is symbolic of the same engineering leadership which pioneered Feathering, Four Blade Propellers, Blade Shock Cuts and many other developments.

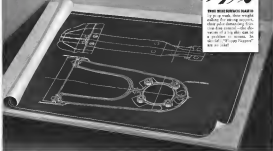
CURTISS PROPELLER DIVISION
Curtiss-Wright Corporation
CLIFTON NEW JERSEY

CURTISS Electric PROPELLERS

BIG SHIPS CAN'T AFFORD "FLOPPY FLIPPERS"



These ball bearings bear up in a way that might reduce the wing's weight, thus also decreasing the wing's drag. The design is a big step toward a lighter wing.



SO FAFNIRS ARE DESIGNED IN!

Steady is the *Wingman* as sure as what adds the multiple propeller set up the *Wingman* mounted on the larger ships above. Yet in spite of their weight, they're responsive to the pilot's slightest touch, and so it's smooth down.

For this leading manufacturer has designed rigid, friction free support sets into his aircraft design by having "Fafnir Ball Bearings" right on the shoulder.

Ball bearings for France-Douglas - Fafnir for highest quality weight and for quality guaranteed.

"Flight-tested before flight" by dozens of inspectors, Fafnir are one part of your ship that you can place in the "heaven performance" class. You can specify them, sure of the quality which you and all other aircraft builders now have recognized for the past ten years. The Fafnir Bearing Company, Aircraft Division, New Britain, Conn.

FAFNIR Ball Bearings

For Aircraft Engines and Controls

THE BALANCED LINE—MOST COMPLETE IN AMERICA . . .



4 Bombers A Day

Stepping up into the ranks of the major aircraft manufacturers, Courtland S. Green, newly elected president of Vought Aircraft Co., subsidiary of the Lockheed Aircraft Corp., has announced the construction of a \$10,000,000 factory on a 30-acre site adjoining Union Air Terminal, Burbank. The substantial contract, awarded to Hughes & Simpson, calls for completion of the plant within four months. It will have seven buildings with a total floor space of approximately 750,000 sq ft. These additions are provided for in the plans, but are not needed and represented on additional floor area of 500,000 sq ft. Initial capacity of the plant will be four B-24 bombers or B-29 bombers or B-50 bombers daily. Actual production is expected to be under way before the first of the year. When the plant reaches its full yearly output capacity it will employ between eight and ten thousand people.

Lawrence Engineering Expands

Leads in 1932 a small engine for use with auxiliary power plants, manufactured by the Lawrence Engineering and Research Corporation, was installed in a Pratt & Whitney engine for service test. The 100-hp unit was successfully completed and orders were received. To produce the unit on a quantity basis, the company is now doing so on the new shop and manufacturing facilities of London, N. J. The new building will contain the machinery for fabrication of parts of the engine, as well as the assembly, inspection and testing. The present complete set of tools and office quarters. Out of the additional cost, the new unit will require \$20,000, and machinery will be ready for installation. Completion of the building program. Personnel of the company is headed by Lawrence, president, James Richardson, vice president, Norman S. Ellis, chief engineer, Richard T. Brown, John C. Smith, chief engineer, John R. Hunsinger, Beth P. Starnett, production engineer.

Expansion of production facilities of Lockheed Aircraft Corp. and its subsidiary, Vought Aircraft Co., to triple output of the company is being made in the new building program. The new building program calls for additional to the two Burbank plants will be more than double present facilities, adding approximately 1,000,000 sq ft of floor space. Out of the program will be about \$10,000,000, but no new investment will be required. Work has been under way for several weeks prior to the announcement. One of the first units to be erected is a

Lockheed Doubles

Expansion of production facilities of Lockheed Aircraft Corp. and its subsidiary, Vought Aircraft Co., to triple output of the company is being made in the new building program. The new building program calls for additional to the two Burbank plants will be more than double present facilities, adding approximately 1,000,000 sq ft of floor space. Out of the program will be about \$10,000,000, but no new investment will be required. Work has been under way for several weeks prior to the announcement. One of the first units to be erected is a

Heck office building costing \$2,000,000 and new housing complex.

Delivery of 17 A Week

Vulcan Aircraft, Inc. has set its new plant on full production with delivery of seventeen airplanes during the last week of June. Production continues at a 24-hour day basis and July production is scheduled to run double that of June. The company also has a major plant in the expansion program under way in order to meet the demand for service delivery, a single order for 2400,000 was placed by a foreign government on July 10. This is the largest order ever in the history of the Vulcan company and will be delivered by July 15. The company is now in the process of securing the necessary permits for the delivery of the 2400,000 airplanes. The company is now in the process of securing the necessary permits for the delivery of the 2400,000 airplanes.

Ryan Expands

Ryan Aeronautical Co., San Diego, broke ground July 12 for a factory expansion program that will more than double production soon. The



UNITED AIRCRAFT CORP. announces the new appointment Charles H. Sheffield, (S) associated executive assistant to the president, was an accomplished engineer for Pratt & Whitney for six years, and since 1928 has been director of research, Pratt & Whitney. (S) is also, has been identified with Hamilton Standard Propellers for the past eleven years, was responsible for the development of the crankshaft-pinch propeller, and received the Elisha Gray Award in 1935 for propeller design. Taking his place as engineering manager, Eric Brown, chief engineer since 1931, who succeeded in the development of the turbojet propeller. Joseph H. Hart, named factory manager of the Virginia-Kearney division, joined the company in 1931. James J. Gaffney, assistant treasurer of Vought Aircraft, took on eleven years with the company in various capacities, becoming plant or assistant secretary and treasurer of Pratt & Whitney in 1931. R. Robinson, now named with United Aircraft since 1935.

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NEW DEPARTURE THE FORGED STEEL BEARING

At the West Coast Meetings of the Institute of Aeronautical Sciences

By

Charles McKeown
West Coast Editor, AVIATION

The Second Annual Summer Meeting of the Institute of the Aeronautical Sciences recently brought to light a great many advanced ideas which will definitely have a profound influence on any future war effort that might involve General Motors. The papers presented there did not startle audiences with revolutionary new ideas; they certainly did present a variety of new ways for doing the same old things in different, but relatively significant, ways. Some of the ideas that our massive Army Intelligence Service clamped down on at least one paper, reducing permission for presentation of a discussion of the characteristics of rocket motor propulsion, by J. J. Malina.

The meeting of the Institute of the Aeronautical Sciences was among the best yet staged by that commendable organization. Papers were of a uniformly high quality of pertinency and the audiences were considerably large and "open-minded." Purchasing our own American airplane maker, "they may not all have understood all that they heard all of the time but some of them understood some of what they heard some of the time."

Attendance at the meetings was led by such men as Dr. Van Dusen, Dr. Hildner, Dr. Klein, Dr. Klingman, Earl Hillaker, Richard Palmer, and many others of the American aviation industry's scientific and engineering groups. Papers presented during the three days, extending from June 24th through June 26th, greatly increased the industry's knowledge of such subjects as airplane cabin pressurization, vibration and flutter phenomena, solid rocket and liquid propulsion, handling of fuel test data, characteristics of engine combustion, etc. For convenience the papers were grouped into five sessions under the five general headings: structures, vibration and fatigue, instrumentation, high altitude flying, and rocketry.

V. H. Froehle, Northrup Aircraft, Inc., served as chair-

man for the opening session on structures. A paper prepared by W. L. Kowalski and Carl Beal, Lockheed Aircraft Corp., was presented by Carl Beal. The audience called attention to several improvements which he made aircraft with wings as thin as to be invisible when seen from the front, yet thick enough to carry fuel tanks, especially air equipment, protecting the skin from these thin wings and be hampered by structural problems, the wing structure is reduced to a series of local supporting holes. The fuselage design problem is somewhat similar, however, only that the fuselage is large on the inside and small on the outside, and capable of supporting it. The paper then presented the results of presentation order structure which have been conducted by Lockheed Aircraft Corp. in preparation for construction of the new four-engine Lockheed transport, "Rainbow", and other high-speed Lockheed. The audience was reminded that the

world's first full-scale pressure test was the special Lockheed transport built for the U. S. Army Air Corps about three years ago, which made many notable high altitude flights. In conducting powerplant tests, Lockheed engineers worked with a series of new specially mounted, to permit application of structural loads with and without pressure. A complete set of tests was made under load, fuselage sections, which was followed by an extensive examination of structural stresses imposed by various types of loads. An electrical strain gauge of Baldwin-Lima-Hamilton type was used for stress measurements. One of the major structural problems of the present nature is the "sparking" effect by which the pressure tends to burst the thin skin separating between the support frame. Interestingly enough while the longitudinal strength of the fuselage is increased, the skin itself bulges inward slightly at about the center point of each panel. It was also found that the fuselage structure was stronger in some conditions of loading while providing. Dis-

cussion following the paper revealed that spot welded joints of the wing structure were smoother and more rigid under test. A weight saving was also achieved through streamlining of the wing's complex assembly with riveting.

Symposium on Structures

A Symposium on Stability of Aircraft Structures was presented by Dr. J. J. Malina, Stanford University, Los Angeles, California, Institute of Technology, N. J. Hart, Stanford University, John C. Koffman, Pacific Railway Equipment Co., and J. L. Froehle, Golden Gate Institute of Technology.

J. J. Malina served as chairman for the Monday evening session on the "Stability of Aircraft Structures." A paper on the "Effects of Propeller Slipstream and Tail Position on the Vibration Characteristics of the Lockheed Lodestar," by R. S. Thorne and G. L. Johnson, Lockheed Aircraft Corp., was presented by R. S. Thorne. It was encouraging to learn of the extensive program of flight testing conducted on this model in order to eliminate all remaining uncertainties. Some discussion was explained in detail although slight equally accurate results were said to have been obtained by the observations of a monitor riding on a motion and in the laboratory environment. During the discussion period it was suggested that flutter research might be much less accurately by means of powered wind tunnel models. Dr. Clark Balkman, of Cal Tech, suggested that the results might be adversely affected by the proximity of the tunnel walls, a factor difficult to evaluate in connection with tests of this character.

Engine: Propeller Systems

"Detailed Guidelines of Aircraft Engine-Propeller Systems" was presented by H. A. Bess, Columbia University, in an interesting non-theoretical method of approach. Dr. E. F. Whittle, Douglas Aircraft Company, presented a paper dealing with "Flutter: A Diagram in Perfection and Cure," by James Wylie, and Whittle. The study was based on a series of tests involving artificial constraints of the wing structure. These tests questioned the theories that flutter frequency would be reduced



C. A. GRAPER



E. F. WHITTLE



CLARK R. MILLIKAN



A. C. TUTTLE

during pullback from a dive due to reduced elasticity of the wing. Whittaker thought that reduction of frequency was a useful phenomenon up to the point of stall, and that "A Graphical Solution" of "Pitot Instability" by W. E. Berge and Lee Arnold, The Glenn L. Martin Co., was generated by Berge. Representative of a long series of words elimination of further paper presented a set of graphs and mathematical curves which was designed to help the various errors in a dive. A set of comparative data was obtained from wind tunnel measurements. The last period of comparative study was followed by Martin engineers who noted.

New Test Recorder

Tuesday's session on Instrumentation was presided over by Dr. E. R. Baskin, of California Institute of Technology. "The General Use of a Magnetic Strip Type Recorder" by Captain Taylor, by James S. Dorough, Lt. Lockhead Aircraft Corp., while interesting device, the first being built, has numerous advantages. Using eight recording magnets and 100 feet of steel tape driven by a variable speed motor, it is possible to record voice and electrical impulses, including those from a microphone. Thus the instrument records the voice as well as the results reported by various instru-

ments. Superior magnets are used, on the ground only, for storing the tape. A continuous recording for as long as 18 hours may be made. Recordings are permanent until erased. Data on the tape by means of short recording of the current. The device is especially adaptable to voice, vibration, and factor recording, but may be used to record data from any number of flight instruments up to sixteen, simultaneously. As so many as sixteen different currents may record data simultaneously by using separate microphones. On single-tape systems, the device may be mounted with conventional remote controls so that the pilot can obtain a full record of the values at the same time that instrument, voice, stress, and vibration recordings are being made automatically. In the event of a fatal crash the record on the steel tape would be preserved because of a fire hot enough to destroy the tape. The tape is connected to the recorder by a flexible cable. Dr. Baskin pointed out that photographic recording of flight data had not proved entirely satisfactory, due to time consumed in getting film developed, and record and assembly data, etc., but that he preferred sound to reveal readings whenever possible. Dorough thought the device might be a matter of opinion but pointed to the use

of the electrostatic recording instrument. Dr. Baskin stated that positive control must be made as to the accuracy of the data. The application of an Electrostatic Instrument to Instrumentation Problems, prepared by C. E. Brown, J. H. Lauer, and L. H. Davis, of Massachusetts Institute of Technology, was presented by C. E. Brown.

Peering and that future angle references must come through direct and instantaneous recording into the coast station of engine operation. Dorough outlined the points of work that have gone into development of the recording instrument he and his associates have perfected. This instrument has proved its response in very precisely and recording device for obtaining accurate data on the pressure of high speed aircraft combustion engine.

Ronald G. Robinson, of the NACA, presented a short report on the study of internal combustion. Mr. Robinson takes a speed of 10,000 ft. per second were shown. This was made possible by an ultra high speed camera developed at the NACA laboratories during the past year by George D. Miles.

High Altitude Flying

Wall E. Kilham, Lockheed Aircraft Corporation, served as chairman of the Tuesday evening session on High Altitude Flying. The highlights of the session meeting was probably the demonstration given during the presentation of the high altitude pressure chamber of the new oxygen face mask, both developed in the high altitude research laboratory of the Mayo Clinic. This presentation was made jointly by Dr. Walter M. Smith and W. E. Kilham. The latter established a new demonstration record when he was taken to an altitude equivalent, within the chamber, of 10,000 ft. in 10 minutes, returning to sea level in 2 minutes. Prior to making this demonstration Dr. Smith had been taken to the same altitude by the Mayo Clinic for 10 minutes, and also used the mask throughout the test. This elimination of oxygen from the blood system and gives results favorable of health in the blood during the test. It is these blood findings which are the chief danger to high altitude pilots. Fanned through health of the blood due to oxygen deprivation, most blood-borne diseases, such as heart disease, nervous system, peripheral, double vision, nervousness, or even death. Dr. Robinson remarked that this study needs a large number of decompression chambers in

order to train military high altitude pilots. Whittaker has less than a dozen such chambers now in service. One says a known to be strong but lacks of them.

Whittaker's concluding address, on Aerodynamic, was led by Dr. Clark B. Millikan, of California Institute of Technology. A paper titled, "Performance Problems Design" by Ralph H. Upson, Wayne Co. meeting was read by Harold Landis. The mathematics of the paper was pretty impressive and it is possible to read conclusions to engineering, but it was too deep for this audience. Major questions seemed to be: (1) optimum performance could be reached with an aspect ratio of about 21 to 1. (2) because the formula, developed by Upson does permit our estimation of various design factors in determining optimum efficiency of their variation.

Dr. Millikan, in discussing the paper, pointed out that all engineering is so much an art as a science, and that there is a point, beyond which complex formulas cannot be carried from an engineering standpoint.

Representations on Deep Investigation" by W. E. Hunter. The S. F. Doolittle Co., outlined a program of research on wing. The speaker told his perceptive audience that his researches are rather unusually very comprehensive. Theoretical studies of the wing surface is very important, under some conditions, a large volume of water is present back along the wing very close to the boundary layer. Results of the research, research are making possible a rough estimate percentage of flight coefficient to determine.

Propeller Design

"Recent Recent Developments in Propeller Design" was presented by James S. Ross, Curtiss-Wright Propeller Division, Curtiss-Wright Corp. Ross presented a detailed propeller for the next future, of dual installation type with three blades having a new design. He demonstrated why the better steel blade holds the greatest promise for propeller light installations. Ross stated also that against resistance to stress propagation for propeller light installations. Ross stated that the most important factor in propeller design is the speed of the propeller. The most important factor in propeller design is the speed of the propeller. The most important factor in propeller design is the speed of the propeller.

"Results at Central Speed" was presented by Dr. Maurice S. Moore, St. Louis Airplane Division, Curtiss-Wright Corp. The paper presented a mathematical study on method for determination of maximum speed.

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Plant Location

(Continued from page 10)

Active bomb land depends on the distance of the target from the take-off points of the bombers. For this reason, a plant located in the geographical center of the United States would be ideal at the present time, if we envisage attacks only by aircraft launched from carriers. However, these attacks would be launched mainly for their moral effect, for there are not sufficient carriers in the world right now to carry out an effective and dangerous attack on the industrial or any part of the United States. This can be readily seen from the fact that only about 40,000 lb. of bombs can be carried at one time by the airplanes from a carrier for an attack against a target, only a short distance away. And, since carriers are particularly vulnerable to concentrated air attack themselves, they could not remain to launch more than one flight.

But what if the next ten years? We are told that it is even now technically feasible to build land-based planes capable of flying with bomb loads 4,000 miles to a target, and returning to their bases. It is conceivable that an economically powerful foreign nation or coalition might build a fleet of such planes for use against this country. Assuming such a possibility, what part of the United States would be safest from attack?

Map of the United States showing the location of the plant.

Since we must look at least ten years ahead, we cannot limit ourselves to possible sources of attack from Europe alone. We must assume the possibility of attack from both east and west in Canada, South America, the Arctic, Alaska, West Indies, and even Hawaii and Mexico.

Surprisingly enough, study of a map on which location distances are plotted indicates that areas in the central states are never several miles from sources of attack that attack on the two sea coasts. Furthermore, there is less than 4,000 miles from five logical sources of attack, while New England also is 4,000 miles or less from five logical sources of attack.

It is also pertinent to note that for the central states, the sources of attack from Canada and South America are separated by any mountain range, the rivers being along river valleys and low land.

From these considerations it would appear that location with respect to sources of attack is a relatively minor factor, there being the possibility that any area chosen at the present time is being particularly safe from attack, might some prove to be particularly vulnerable.

Protection against invasion by ground forces is a problem of strategy somewhat similar to that of protection against invasion by air forces. Probable points of invasion are widely separated, and a location in the interior state might be just as vulnerable from an invasion standpoint as a location on certain coastal sites. If a powerful enemy force had access to the United States, land attacks would probably be made either from the north through the Great Lakes and from the south through the Mississippi River. The three invasions which history records were from Canada, New Orleans, and Chesapeake Bay. The latter attack was of a punitive nature and had no real strategic message.

Map of the United States showing the location of the plant.

A final step to take for local protection in case of serious threat of aerial attack is very pertinent. Location, would be to go under the ground. Underground shelters could provide adequate protection for personnel and vital machinery, without disrupting the industry by moving to a spot hundreds or thousands of miles away where safety might be only imaginary. Not only would the actual cost of moving down under the ground be less than a large horizontal movement, but there would be far less danger of a serious lowering of productive capacity due to change in labor supply.

Of course, moving under the ground would be a measure taken only as a general national emergency approached, but it could be done on much shorter notice than could a move to a location a long way off, provided the plant site was suitable for emergency.

The two factors of size and location, and concentration, are mutually antagonistic. Isolation implies separation of each production process in widely separated areas all over the United States. In this case, the enemy would have to disperse its forces in attacking such one of its targets, and would find difficulty in locating some of the targets due to lack of aerial intelligence on the part of many of the pilots. The opposite plan of concentrating a number of production facilities together would enable easier location of the general

plant by the enemy, but at the same time could provide the designers in respect to creating a properly effective defense. Only where a dozen or more factories may be organized in a concentrated defense can one as effective anti-aircraft fire be produced against enemy bombers. The state is a trait of protection by personal action, only when personal action can be organized as relatively large numbers can no real effectiveness be applied.

There is a parallel in the above discussion of balance versus concentration in the experience during the war in isolating the submarine campaign against merchant ships. It was not until 1942 that the proponents of the theory of ships were landed, after losses under the isolated ship system had reached staggering proportions. With the convoy system, whereby the protective power of the destroyers could be effectively employed, losses from submarine attack dropped to 30 percent of the losses under the isolated ship system.

The principle of the convoy system seems just as strong in protection of ground installations from air attack. If important manufacturing plants were isolated here and there over the country, each one could have only slight anti-aircraft protection, and would be an easy target for attack. If, on the other hand, several important plants were gathered together under the guard of a concentrated anti-aircraft defense, air attack could be made only with danger of heavy losses to the attackers.

Location of a plant in a general industrial area does not necessarily mean it is near a very large city. There are a number of areas, comprising hundreds of square miles, in New England, Ohio, Illinois, New Jersey, New York and Pennsylvania,

Map of the United States showing the location of the plant.

in which there is a general distribution of manufacturing, and many of our many towns and small cities located fairly near each other. In such an area, one situation has the benefits of dispersion and concentration at the same time. A manufacturer may subcontract many of his parts requirements to small machine shops and foundries, while also carrying on his own production of the most important parts, but separated enough to provide dispersion protection.

Such an industrial area also provides facilities of labor supply. Right early in war time, any highly indus-



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INDUSTRY WHOSE WATCHWORD IS PROGRESS

AVIATION
August, 1935
127

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never stop, cross with other parts lines, or back-track, and they roll out the door at the other end of the factory in the form of a finished airplane. Of course we cannot achieve such a ideal, but we can get to a minimum of lost time and motion that might be occasioned by placing parts in storage and taking them out again, the time lost by workmen and



Special machines, such as this Ross pack and riveter, are used wherever possible to speed up production.



Douglas fitting being checked by use of a mechanical Phillips screw. Thousands of screws are used in a modern plane.

departments who might be held up for want of required materials or parts, the time lost through parts that do not fit or that do not pass inspection.

American aircraft builders have developed numerous unique processes for speeding production. We must continue such development work at an accelerated pace. In the past we have developed the Goetz process, or "rubber stamp" method of forming sheet metal parts, which eliminates the need for expensive steel dies and does many things that steel dies cannot do. We also have special profiling machinery, corrugating mill equipment, high speed machine tools, special welding machines, and numerous special produc-

tion jigs, all of which are a direct result of inventive ingenuity exercised within the aircraft industry. We can be sure that continued development along this line will increase the speed and feasibility of aircraft production.

Assuming a modern and efficient plant layout, we can prevent the following symptoms of expensive aircraft manufacturing for greater production. Of first importance is the engineering department. American planes have won worldwide recognition largely due to superior engineering. Engineering performs many functions in addition to provision of increased performance and structural strength. Through engineering we conduct basic research at all levels that is now more vital than ever. Basic research usually takes several years to bear fruit so it is obvious that we must continue engineering efforts with our engineering producers. Of most direct application to our production problem is the work of the production engineer. The production designer. During its development in order to find and suggest faster and more efficient ways of building it. Through the work of the production engineer many hours can be saved on the shop. In future we must further extend our production engineering work and find even better ways of coordinating the work of the shop and the production engineering department. With quantity production this becomes most important.

After engineering comes production planning, which must be followed by efficient production control. By proper production planning we make it possible to conduct any given manufacturing operation with maximum efficiency and minimum delay or interruption. Through close production control we insure the carrying out of our original production plan. It is obvious that an airplane without fuel pumps is



Electric arc welding is one of the many special jobs being carried out in a plant building military airplanes.

as useless as an airplane without wings. Production planning and control makes certain that every part is in its place at the right moment throughout the manufacturing program.

We believe much attention should be given to the material department. Through setting up a well organized department for conducting purchasing and handling of material we can eliminate most of the bottlenecks that would otherwise occur during manufacture of an order. The material department maintains close liaison with all suppliers and subcontractors. This department organizes the bottlenecks by knowing in advance whether a given firm can meet delivery dates on a prospective order, and whether it can meet specifications covering parts or supplies to be ordered. Material is correctly flowing into the Douglas plant by train, airplane, and airplane at the rate of \$42,000,000 a year. This material must all be specified, ordered, handled, stored, inspected, and in some cases re-ordered, with the utmost efficiency. The aircraft industry cannot be looked upon as one industry located in one place. It is a series of separate industries and individual shops scattered the length and breadth of America. All must work together like a well lubricated engine, from the farmer along the coast who gives us our wheat to the individual shops scattered the length and breadth of America. All must work together like a well lubricated engine, from the farmer along the coast who gives us our wheat to the individual shops scattered the length and breadth of America. All must work together like a well lubricated engine, from the farmer along the coast who gives us our wheat to the individual shops scattered the length and breadth of America.

Tooling has already been mentioned. It should be emphasized that we cannot build planes without tools. We want here the right kind of tools and enough of them. We need many tools of conventional types, such as metal shears, and hammers, grinders, routers, draw bench equipment, heat treat furnaces, welding equipment, and all of these tools must be carefully selected to meet the needs of mass production. Then we need many tools of a specialized nature. Often we design and build these tools ourselves, or have them built to our specifications. We must afford to relax our efforts to develop newer and better production tools, jigs, and fixtures of all kinds.

The personnel problem is very real. We need trained workers and workmen, satisfactory conditions of work that will stimulate labor effort and cause maximum productive effort.



FIRST of the FIFTY THOUSAND

this plane is part of every one that has ever been built, yet it differs from them all. It may be the exact duplicate of a plane that was completed only yesterday, yet it stands apart, distinctly different.

It is the first plane to come off aircraft's mass production "lane"—something no one has seen—and as such it is the wonder of this era. For conventional methods of mass production could not produce it.

From not one of hundreds of industries employing some form of mechanical handling system with excellent results, can a single installation be borrowed in full and applied to the aircraft industry. But the same principles of mass production can be. And from these principles will be evolved a method.

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MANUFACTURING ENGINEERS 4855 NANCY AVE., DEER CREEK, MICHIGAN

Defense Procurements

(Continued from page 121)

contracts and that only in the case of the Fiat-Kennedy machine tool, are which stems with Fiat-Engel the distinction of being the supported machine tool industry in the United States. The procurement program, particularly the foreign requirements on our machine tool industry, contributes to the termination of the machine tool shortage today. Under emergency conditions the machine tool requirements of the services would be placed in high priority and it is this that no machine problem is involved. "The American Machine Tool" has estimated that 50 percent of the machine tools in the country in 1940 were more than ten years old. However, the service industry is in a much better position, that is, in large part to the fact that it is a comparatively young industry and recent

organization programs have improved the condition.

Manufactures

An interesting observation bearing on contributory services and parts is the fact that 25 percent of the savings requirements for aircraft fabrication is shipped in terms of 1,000 miles for assembly, without considering the accurate dimension of the airplane.

General

The machine tool industry in cooperation with the services has developed high volume tools in recent years. There are necessary for the best operation of aircraft. The so-called 100 aircraft field in the Air Corps standard has represented a small proportion of the total machine output. However, of the high volume tools the Air Corps requirements represent a considerable proportion of the total high volume output. The special processing machine and lead treatment has been

sketch new plant installations in the part of the machine industry.

Manufactures Equipment

Production

Subcontract for all the parts and pieces is likely to be the use of Nylon and related synthetic fibers.

Flying Clothing

High altitude flying clothing and shoes with built-in shock absorbers are a product requiring protection of high selection which has made it essential that specifications be modified in order to avoid the necessity of reliance upon foreign sources.

Other Textiles

Working of linen and cotton are necessary items in the Air Corps procurement program, however, they constitute but a small proportion of the industrial output of these products.

Optics

Search lights, drift meters, cameras and field lighting equipment have again emphasized the inadequacy of domestic lens sources in fact Air Corps and other military organizations.

Paper

Specialty processed paper for electrical switches has until recently been difficult to obtain from domestic sources.

Aluminum Evaluation Procedure

Illustration of the Air Corps purchasing methods for aluminum are the following pertinent steps:

All airplanes identified in accordance with Air Corps procedure for aircraft are rated by a board of Air Corps officers. The contractors are then drawn for the type which is adjudged to have the most by that board of officers, incorporating the privilege of modifying certain details of design which will contribute toward improving economy of manufacture, operation, performance at operating altitudes. This airplane, however, has been designed, around a specific engine and for a specific purpose, will accommodate Government standard equipment, including engines, accessories, and flight instruments.

As a general statement, the actual selection of qualified contractors, according to the Air Corps of deliveries, in a well-balanced aircraft program is no longer a serious problem. This is due to the ability of present companies to expand their manufacturing facilities for proper coordination with auxiliary facilities, providing parts and

Latest Developments of Defense Program

A 100% PLANT aircraft program has been conducted in the defense industrial area. George H. Ransome, recently appointed, has worked with Army, Navy and the British a plan to standardize on existing types. Most types have been standardized in response to be a military secret, but it's understood that the plan means standardization that we will continue to build the planes we are building now, turning them out in quantity without changing the specifications every other day.

A start has been made on the new type of aircraft production standardization. On the 4798 combat ships and 2000 transport already produced for comment on other types to avoid, pending solution of the standardization, and modifications are underway on the 2000 additional ships in the pending \$3,000,000,000 contract appropriations.

Perhaps those in charge of the defense program, should be advised the Army and Navy is agreed on a common standard, in that manufacturers do not work for high service rates but have to meet the different products. There will be two sets of inspection orders because standard service has placed most work with a particular line will follow through all its contracts.

A broad new purchasing program for Army and Navy airplanes (and other military equipment) is set up by legislation aimed at streamlining the operations of the large defense organizations. Comprehensive pricing is set, the plan will be required and contracts and given details will be needed.

Aircraft manufacturers agree under the same price limitations (include a maximum industry percentage above the Government's original contract) with to cut

prices and define the special Vauxel-Trautman facilities applying only to ships and aircraft. These caused in each ship or aircraft regulation, that Congressional and administrative leaders put together and succeeded in placing the Vauxel-Trautman rule to be eliminated by the war profits law bill. During the process, work has proceeded on the basis of informal agreements, with final contracts deferred until the legal status clears up.

Any profit limitation scheme runs the possibility remote as it may be, that manufacturers would refuse to cooperate on the basis of it. To meet this contingency, the Air Corps and Navy in consultation with the War Production Administration, they have laid out plans for best meeting plans and other contract terms (including or contract for ship operation). The Secretary of the Navy, J. P. Smith, has made a similar plan, and decrease a few more and increase the same in some other cases. The Secretary of War cannot move, but he has not yet taken that route, but perhaps it is an indication to give it to him.

Wald-Hadley, planning wage and price controls, is planning to supply. They were opposed by Army and Navy members, but Congress ruled by a majority of the Senate in the President's bill, increasing law to meet the law it is now in.

Substitution of increased contracts for competitive bidding on military supplies, will not release contractors on buying anything is made as a new order from Congress in the past has really been competitive in quality, with price regulated by negotiation. The new procedure will really eliminate some red tape.

The government may allocate 20 percent of the amount of a contract to the company in the acquisition of the necessary plant.



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the officials of the United States Government in order that the BEECHCRAFT contribution to the Defense Program shall have the maximum possible value.

The size of Beech Airport has been doubled and now encompasses an area a mile long (just the prevailing wind) by one-half mile wide. Approx-

imately 75,000 square feet of additional floor area have been provided during the past few weeks, and much larger additions to plant facilities are being laid out.

Present production, as measured by deliveries, is approximately three times that of a year ago and is now the largest in the history of the company. Commercial, private, and export orders are actively solicited and welcomed. However, deliveries are necessarily subject to Government priorities under the present emergency conditions.

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AVIATION
August, 1942
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T & W offers engineering assistance, rendered by active cooperation with aircraft designers and engineers. In working out problems needed in die making and fabricating of forgings, T & W engineers quickly comprehend requirements relating to such operation in fabricating and finishing aircraft forgings. This usually results in forgings that cost less at the point of assembly.

T & W is now serving several prominent makers of aircraft parts whose standards are known to be exact and precise.

T & W is fully equipped to produce ordnance, navy, and Diesel forgings.

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aircraft to flow into the airplane plants almost perfectly tuned. That the expanded facilities for the manufacture of starters, carburetors, air pump assemblies, doors, and fittings and the many other items have gone forward in orderly steps with the increased manufacturing and assembly facilities of important airlines and engine supply centers.

Forecast For Present Conditions

The Air Corps has recently set up three procurement districts—the Eastern, Central and Western. At present officers in civilian capacities attached to important aeronautical plants are serving temporarily as Air Corps representatives of Procurement Planning as well as performing the inspection functions in the respective districts. These, whereas the war-time organization chart indicates procurement offices with assigned field staffs in Chicago, Detroit, Cleveland and Buffalo in addition to sub-contracting offices, which may be required, the Air Corps is administering the first four mentioned from its existing district offices.

Sub-Contracting . . . Jansen

(Continued from page 6)

with the amount of this possible capacity, and have our total requirements, we realize it covers only a small percentage of our needs.

After determining what this additional capacity will produce in the allotted time the next step can be to fit up all existing aircraft capacity to the limit and expand with loans and loans of necessary equipment the airplane companies where airplanes are desired in the program.

Supposing that an airplane company has 10,000 people, direct labor, and the plant facilities and equipment to operate efficiently. If it is much simpler to divide that capacity than it is to create new capacity elsewhere from zero. I feel that the so-called "bricks and mortar" and additional equipment cost is considered more of a by-product than it should be. There is no substitute for time and there are plans to have certain things at a specified date there is no planner's art to produce them. If we consider the total cost of the sub-contracting program, the cost of expansion under the worst conditions is a very small percentage of the total.

Experimental Engineering and Research

The relationship of the engineering problems to the airplane are manifest in the early title of the Air Corps material division. It was first known as the Air Corps engineering division.

Wright Field, Dayton, Ohio, is the location of the Air Corps engineering activities with its many complex research problems. It includes among the many other activities, a physics logical laboratory. This is a part of the equipment laboratory carrying on research arising from flight operations. These studies have accumulated the installation of sealed chambers for simulating altitude conditions.

Much of the research is coordinated with other federal agencies, usually the N.A.S.A. and the C.A.A. and other branches of the Army and Navy. Important, too, is the cooperation of industry which includes all those who contribute to the successful flight of man. These contributions have been many valuable and have secured the United States of an Air Corps second to none in quality and with the current impetus, second to none in quantity. In this field of research, the Air Corps' superiority is assured.

decisions in the second phase. We do not want any production activities but necessity of purpose and hard work for a job is to be done. The build new capacity, even with private funds, and leave it in the hands of people with good intentions but without experience is simply asking away something that the airplane manufacturer needs. Good equipment will be at a premium and the same is true of skilled labor. Why then invest such important contributions over to those who don't know how to do the job, instead of adding it to existing capacity? It certainly seems a better plan to stretch and add on to existing organizations than to start over new without experience. Any degree of success that a newly formed company without experience may gain has to be paid the cost of learning taken away from existing companies.

There still is some capacity that can be indicated into reliable sources of supply. We have investigated many sources and found that with the best of intentions most are ill-equipped and inadequately prepared to handle aircraft work in the near future. Others, however, have possibilities, and with training can be of great help. As for adopting automobile plants or any other mass production industry to build airplanes in large quantities at a very early date—that is definitely an impossibility. I believe that many who have proposed these plans are unaware in their belief that it can be done I would agree with them except for the time element and the fact that aircraft are designed to be "stronger" so the point of smallest mass production based on two or three year plans.

The second phase or long range program, must be considered as it is planned to convert to mass production. With education much can be accomplished, but those responsible for such a plan in industry ought to without hesitation or underestimation be willing to spend large sums of money at once, expect no short-cuts and to start on expansion plans.

In previous writings I have expressed my thoughts on sub-contracting and national defense in general, and after a careful review of the existing situation I have not changed my mind very much. Since the machine and tool-making trades are universal I still feel that scattered parts and tools can be more readily sub-contracted for, growing of course, equipment is available. Machine tool pressure is quite universal and dangerous tools are used for such jobs. Timeliness and dangerousness are generally understood and for the reason

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son a makeshift aircraft gear is not as special as those parts made by other methods. Many contractors at first do have difficulty with the materials we specify, also with procedures such as heat treating. But do they understand the need for adherence to specifications. However, these short-comings can be cleared up in a short time.

It is not very difficult to obtain small shop drawings, but we have found that most the number of men hours going into such parts is small, the effect of subcontracting and handling is not always workable. There are certain small items such as tools, accessories, keys, engine mounts and so on that, with some preliminary study and educational work, he can use. To obtain manufacturing detail parts from many different sources and assemble them in the main plant has some advantages but more draw-backs. It would be my recommendation that the number of sources of subcontracting be held to a minimum and concentrate as much as possible on one kind of work at one place. Since the airplane companies need constant executive control in testing and inspection it is much easier to do this on the same plant thus obtaining a great variety of work over. It is very easily hoped that those who direct our progress and those who are now doing subcontracting work or who are anxious to participate in the business lose the problem entirely.

Recent Books

WINGS OVER THE AMERICAS, by Alvin Rogers Hooper. Macmillan, N.Y. 162 pages. \$2.95.

Everyone who has ever wanted to fly around South America—and who hasn't—will enjoy this new book of Alvin Hooper's. It is a story of his first flight last summer via Pan American routes from Miami to Cuba, Yucatan, Mexico, through Central America, and down the west coast to Chile, over the Andes in P.A. and back up the east coast.

The author has packed a tremendous amount of fascinating information into her book. Basically she tells the story of her flight, where she went, what she saw and how this great international event is spread. But the book is more than just another flight story. It is filled with the reactions of a wide-awake reporter traveling through many countries that are very new to the public eye today.

Mrs. Hooper is a newspaper woman of considerable experience who knows aviation from first-hand knowledge

How to Get CAA Training

(Continued from page 26)

can get either, whether you're in college or not. In an article, you must be in one of the 800 schools in the CAA program. For preliminary, you must be between 18 and 26 years old, meet the regular physical requirements. If in college, you must meet the educational requirements. If non-college, you must complete the ground school course among the top highest ranking students to be eligible for flight training. This course is 72 hours of ground work and 25 to 30 hours in the air.

For secondary, or advanced training, you must have completed the preliminary course and held an income private pilot's certificate. You must meet the physical requirements of the Army or Navy for flight training and you must be selected by the institution giving the ground training. This course is 148 hours of ground work, and 45 to 50 hours of flight instruction.

The preliminary and secondary courses combined are the approximate equivalent of the primary stage of training in the air services of Army or Navy. Which means that, if you choose to enter either service and are accepted, you would stop the basic training stage.

Then come the instructor courses. They are a continuation of the preliminary and secondary pilot courses. The idea is to train more instructors for the CAA program. The instructor course is done: (1) application, (2) primary instructor course, and (3) secondary instructor course.

To qualify for the apprentice course, the applicant must have previously completed the pilot secondary course, and must be between the ages of 18 and 26 and must meet the physical requirements. Training is 25 to 30 hours in flight and the methods of instruction. The ground course is 20 hours, devoted to analysis of flight patterns. Applicants who successfully complete this course are eligible for inclusion in the preliminary program as assistant instructors. Each will be given a quota of students to train, and upon successful completion of the quota, will be eligible for certification as a recurrent instructor.

The primary instructor course is 30 to 45 hours each of ground and flight training, dealing mainly with teaching the pilot to analyze flight maneuvers and impart them to his

students. Applicants must hold active commercial certificates and be between the ages of 21 and 40.

The secondary instructor course is open to all commercial pilots between the ages of 21 and 40 who hold primary-related instructor's certificates and are employed by an agency who has been designated to give secondary training. This is secondary training which will qualify the instructor to train secondary students.

There are three "cylinder" courses, for (1) solo pilots, (2) for private pilots, and (3) for commercial pilots.

The solo instructor is mainly restricted to push up the ordinary pilot and qualify him to hold a private pilot's certificate. The apprentice must hold or have held a solo certificate, or the equivalent in flight time, be a high school graduate, and be 18 to 26 years old. The course is 25 to 30 hours of flight and 22 hours of ground training, same as the college and non-college ground work.

The instructor course is intended to standardize the private pilot who has not graduated from a United States Qualification are the same, except applicants must hold or have held a private certificate. The air time is 15 hours and a review at the 70-hour ground course is required.

The commercial instructor course is open to any holder of active commercial pilot between the ages of 21 and 40 who can meet the physical requirements. In addition to 15 to 25 hours of flight time, the pilot must have experience in instruments, navigation, and civil air regulations. This course standardizes him as a commercial pilot under the CAA, and he may qualify as a primary instructor.

Now, if you graduate from a CAA course you'll be a good pilot, or a better one than you were before, but you will need regular practice to keep your hand in, and time in the air to be able to meet your hour. The best thing to do is try an airplane. If you can't do this, join the CAA again comes to the rescue with that "cylinder" course. It's good for the necessary 15 hours in later as you improve. If you've an active private pilot, who has graduated from one of the CAA controlled courses, you're okay for it.

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American Tiger Brand Aircraft Strand and Cords fully meet the requirements of the Army U. S. Army and Navy Specifications. They are available in other sizes, delivered in 1000 lb. bundles. In the following are some of the specifications:

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These products offer superior strength, high resistance to corrosion, and are available in other sizes. They are available in other sizes, delivered in 1000 lb. bundles.

CENTER of interest in aviation circles today is the new Curtiss-Wright Sub-stratosphere Airplane, now undergoing flight tests at St. Louis, Mo. This ship, a marvel of modern aeronautical engineering, is America's largest twin-engine transport. It seats 36 passengers by day, sleeps 20 by night, and has a cargo capacity of 5000 pounds.

Curtiss-Wright engineers have simplified the pilot's operation of the new flyer by reducing the total number of flight controls 33 per cent. Another unique control feature is

the "Toll Tole" device which automatically checks 50 major instruments and controls for the pilot.

These innovations call for control cables of only the finest types. That's why you'll find this ship, like other outstanding modern aircraft, rigged entirely with American Tiger Brand Aircraft Strand and Cords. Used in flying controls and engine controls of America's leading airplanes, these cables are a standard specification of successful aircraft designers and builders.

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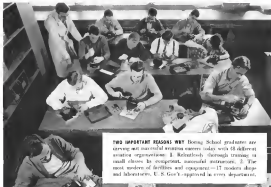
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pare your wishes and aspirations with the career courses on the coupon. Check the one, or ones, which interest you most and mark the opening paragraph as the first important step to your aviation career. Boeing School graduates make good!

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Career course: Please indicate which career course you are most interested in. Please indicate on the school map (enclosed) in which the course is best located in the city.

Name _____
Street Address _____
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State _____
Zip _____
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BOEING SCHOOL OF AERONAUTICS



A DIVISION OF
UNITED AIR LINES

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Photographic Plane

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best evidence from the sensor indicates in the right and left wings and ending in the fuselage. Chest parachute for such use are in commercial production.

Chief stresses is devoted to the tandem T3-A camera installation in the floor of the cabin and for which the doors, with its movable, X-frame rear guards is shown in the sketch on the right. Operating at an altitude of 20,000 feet these double 5-lens cameras—each composed of which is traced at an angle of 45-degrees to the other—are able to photograph an area of approximately 34,000 square miles with a 40 per cent overlap in the direction of flight and about 50 per cent side lap between adjacent strips. Besides to the upper left of the drawing convey the theory of the magnification of the two units . . . at repeated with optical points of the simultaneous exposures. However, in actual practice a secondary process is introduced. With reference to the plane of the ground only the central lenses of both units are purified, the wing lenses being opaque. The first print, therefore, consists of a contact print from one of the central lenses and the wing prints are obtained by a "transducer" which projects the images of the wing sensors in such a manner that the correct perspective of the ground, with relation to that of the center camera, is achieved and in the ensuing combination of prints a true picture is obtained without all the inevitable distortion of any of its parts. Differences in picture in high altitudes are negligible.

The weight of the T3-A assembly

with a full loading of film and camera accessories is about 260 pounds. Sensors right and left of the camera permit free and air leveling and the plane, itself, controls the lateral tilt. Vacuum is used to maintain firmness in the film and there are mounted by the manually-operated handles are projecting from the top sides of the camera seats.

Interstate Cadet

(Continued from page 27)

son, Value Aircraft, in position of the company.

Specifications

Power	Continental
Wing area	26.0 sq ft engine
Dihedral	47.5 deg. ft.
Shutter arm	5.86 sq ft.
Solidifier arm	11.02 sq ft.
Exhaust arm	9.46 sq ft.
Wing loading, gross	6.51 lb. sq ft.
Power load, gross	35.47 lb. per hp.
	(27 lb. for 40 hp.)
Empty weight	625 lb.
Useful load	325 lb.
Payload—50 lb.	257 lb.
30 lb.	237 lb.
Gross weight	1000 lb.

Performance

	40 hp. engine	45 hp. engine
Max. speed—sea level	114 m.p.h.	130 m.p.h.
Climbing speed—sea level	300 m.p.h.	35 m.p.h.
Load speed	35 m.p.h.	34 m.p.h.
Service ceiling	11,000 ft.	12,000 ft.
Rate of climb	200 ft. per min.	300 ft. per min.
Crossing range	375 mi.	455 mi.



The interior of the cadet is attached to the fuselage by means of a newly developed type of spring clip. By merely turning in hand the clip less weight holds in the structure the production film is released. Reelwork at drop is also obtained.

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Altschul

(Continued from page 36)

trial and began to show an accelerated rate of profit gain.

As this is within the aircraft manufacturing industry, long subject to discriminatory profit limitations on domestic military business, let a representative of the aircraft with the recent acquisition of the Vickers-Tremont Aircraft.

As a result, the Air provides that aircraft builders and subcontractors with assets in excess of \$25,000, shall be limited to a profit of 8 percent on completed contracts, or 8.7 percent of the cost of performance, and on negotiated contracts to 7 percent, or against 12 percent previously.

Since certain normal expenses have not been allowed in determining costs on government contracts, a limit of 8 percent probably means a maximum profit of 5 percent above all deductions.

Increasingly the reports that the special profit limitations now imposed on the aircraft and metal construction industries may be but a passing fancy and repeated when the new aircraft profits tax is enacted. It is also hoped that the question of shortening industrial plans and equipment, both for the national defense program, would be greatly simplified.

It is felt that aircraft builders and shippers are discriminated against because of the Vickers-Tremont Aircraft. A uniform across profits tax would place all manufacturers on an equal footing and remove inequalities.

The across profits tax is often during the World War was based on equal investment. Canada tried both the invested capital and average earnings bases in her across profits tax laws, but found the invested capital theory too unwieldy and adopted the value plan. Although the average earnings base method would obviously work a particular hardship on the aircraft industry, it is believed that if enacted, such a tax law may provide compensation for the aircraft and other industries which have not attained equality of earnings in recent years.

Table 1 attempts to show the profits loading aircraft builders would have against an invested capital basis, year, on the basis of a 5 percent profit on sales as compared with actual versus an sales and invested capital. All the table purports to do is to present certain basic material which may be readily applied under various across profits tax possibilities.



One cross country flight in this Howard for '40 is convincing evidence of its superiority in the air. It soars through tough going like an Airliner and brings mental and physical relaxation which comes only from that feeling of "solidness" so typical of high wings and higher wing loading.

Once you learn from experience that you can have speed, excellent vision and comfort and this super-stability in flight WITH a landing characteristic which makes for the utmost safety, your choice will surely be a Howard.

Send for our catalog—the AIRCRAFTER—and ask for a DEMONSTRATION. Both furnished without obligation to interested people.

5 people and 126 pounds of baggage can travel 1000 miles without refueling or overhaul.

Imp.

As fast as any plane in this price-power class, yet easy to land and ideal for trading.

.

Wings stressed to withstand loads 35% in excess of C.A.B. requirements.

.

Exterior finish in high latex "hard" enamel. Interiors match the finest motor cars in world.

.

Maintenance problems reduced to the minimum because of simplicity in design and experienced workmanship.

Howard for 1940

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STEPS UP STOREROOM EFFICIENCY with LYON Steel Storage Equipment



In keeping with the company's slogan, "Lock is designed for leadership," the Lyons, a 14-year-old, economical storage equipment, features a lockheed performance with many advantages.

There are two Lockheed work items showing Lyon steel storage, including shop racks, shop desks, and shop pillars.

• The influence upon production efficiency... the reduction of fire hazard, plus substantial savings in space and handling costs... stand out among the factors that make Lockheed Aircraft Corporation enthusiastic about Lyon Steel Shelving and Shop Equipment: Benches, Bar Racks, Stock Carts, Tool Cribbs, etc.

You, too, probably can use Lyon Steel Storage and Shop Equipment to save space and cut costs of handling materials in production or storage. Write for complete information on our industry-proved survey service. LYON METAL PRODUCTS, INCORPORATED, 5808 River Street, Aurora, Illinois.



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STEEL
EQUIPMENT

LYON METAL PRODUCTS, INCORPORATED, AURORA, ILL.



SET UP FOR A *spread up*

Lockheed X-Rays more parts than all other aviation manufacturers combined

They designate this machine only as "60 1/2" of Lockheed. Yet it's a new, completely automatic X-Ray unit, the only one of its kind in the world. It's 20 times as fast and twice as accurate as any other comparable X-Ray equipment. Ten such units could photograph and measure the perfection of all the stress parts necessary for aviation's part in the National Defense Program.

A Division of Lockheed

This safety vigilance actually speeds up production because it spots any suspect part before they reach the production line, and assists in putting Lockheed in an advance position to meet present demands on the aviation industry.

Financed by Lockheed, and constantly expanded by Lockheed, backed by engineering prowess, further assures that you may rely...



1. Special auto-designed X-Ray table, removable, in its open position (1) elevated by 1000 lbs. of load. Table base, left side of double push beam (2) with parts in the X-Ray beam, superior in speed and accuracy.



2. Lockheed auto automatically moved under X-Ray table, shield doors, and while exposure is made automatic double exposure platform (3). This type of "exposure line" facility enables Lockheed to maintain maximum with no trouble of safety vigilance.



3. Lockheed auto is working into position for picture. After that every operation automatic in sequence. The only operator is at the end of the work. Design, built and operated by Lockheed by Lockheed & Barker Industries, Inc.

LOOK TO **Lockheed** FOR LEADERSHIP

LOCKHEED AIRCRAFT CORPORATION • BUREAU, CALIF. U.S.A.

Now We Are In It

(Continued from page 2)

his air gunner has been there to protect his tail against enemy craft which were either lower or came down on him from behind.

Here and there are more stories of pilots and gunners who had worked out tactics for themselves so that when the pilot had done his best with his front guns, he maneuvered to get in a secondary attack for his air gunner. The Sopwith 11 struts and the Bristol Fighters, and in a certain sense the A-1 and B-1, specialized on this form of combined fighting in the last war. But always the air gunner was just the air gunner, he was never the main attack.

In the Defiant the gunner, who has a four-gun turret, is the captain of the ship, the pilot, who has no guns in front, is just the pilot to put the ship where the captain tells him—usually a good crew job work together that the pilot will of his own accord bring his gunner into the best position.

For the chief feature of the Defiant is head-on attack. Therefore there has been a belief that being head-on-able from machine guns in high speed aeroplanes was useless. Obviously if a machine is flying or diving at 300 m.p.h., more or less, as a bullet leaves the muzzle of the gun it is headed through the air sideways at the speed of the aeroplane, and bullets are not intended to travel sideways—30 m.p.h. if remember rightly is 45 ft. per sec., 300 m.p.h. is 450 ft. per sec., or 150 yd. a sec. sideways. And that does not make for good shooting.

A criticism Dr. Magnus worked out theoretically and some gunnery establishments in France at a place called Cassin proved, that the spin of the bullet thrown at you when fired on one side of the machine, and thrown it down on the other. And the amount of throw up or down varies according to the speed of the machine. This is called the Magnus effect, or the Coanda effect. And because of it no gun sights can be devised to give accurate shooting.

But when Dr. Magnus and Cassin had been refuted, and the gunner, which closed at the rate of 1,500 shots a minute when firing at a three motor or secondary fighters which have a streak in the air, can be aimed at one time is here, and don't want any sight.

The result is that when the Defiant attack bombers the pilot dives outside the restricted area of fire of the German guns, brings his machine alongside his victims, and the four guns just blast a hole in it.

Of course the Germans will, in due time, have power-driven turrets of their own. In the meantime we owe a debt of gratitude to Captain Archie Fraser Nash, the well-known racing pilot, late R.F.C. and R.A.F. in the last war, who invented the power-driven turret, and to Colonel Paul Auerbach, Ltd., who produced the particular variety of power-driven turret which they fit in their own machines and are being fitted to the Lockheed Hudson. Meanwhile we have some quite new things of our own coming along.

At the moment of writing we are waiting to see what is going to happen next in this country. You of course have read of how our anti-paratroch troops, made up of lost people ranging from retired General Officers and Admirals, down through ten-regiment or trained soldiers of the past, are being sent to the Lockheed Hudson. Meanwhile we have some quite new things of our own coming along.

In the Napoleonic Wars we built balloons towers along the English Coast, each within gunrange of the next, to repel Napoleon's armies at Boulogne. In due time we have learned our lesson and built concrete machine-gun emplacements against possible German landings as proposed in that brilliant book the "Battle of the Beach" written before 1914 by that notable Englishman, Ericson Childers, who later went mad and became a Sinn Féin poet and was shot as a rebel in Ireland.

Whether our "paratrochists" will ever make solid reasons to be seen. But we have to be prepared for destruction squads of German paratrochists landing in all circumstances and destroying valuable aircraft, or alternatively landing near our aircraft factories and damaging them. Just how much damage paratrochists could do that could be done by bombs is not clear.

One imagines that troop-carrying aeroplanes full of paratrochists would stand much less chance of getting through than bombers. And, al-

though a certain number of bombers will always get through, especially if they come over in the dark at bad weather, flying blind through clouds, and take in indiscriminate bombing of the civil population they are still going to take heavy loss.

The Germans have always been best psychologists. And even now they don't seem to have grasped the fact that the ordinary Englishman of British origin, who is still the bulk of the population of this country, is slow to anger, but when he does become angry he becomes a very unpleasant person, and is difficult to stop.

He is also willing to see what the Germans do. They may in anger with their throats, proceed to bomb our ports. The distance across England is so small that an hour's flying would cross it in no wider part. But even that means two hours flying over enemy territory, if the West Coast ports are to be visited, with the much extra chance of being brought down by fighters or anti-aircraft guns, if the bombers start in bad weather hoping to catch us unawares and, as it is quite likely, run into fine weather coming up from the West, as it is habit.

Indiscriminate night bombing will produce sympathy in many which the German High Command does not expect. Although Germany is such a big country compared with England, and although its population is more spread over a larger area, yet one cannot assemble aeroplanes in small workshops wherever one may do by indiscriminate hits and misses. And we do know where the big German aircraft factories are—as the result of tracing our bomber crews over Germany for about six months.

By the way, you might do something, as the most influential as well as the oldest aeronautical journal in the United States to stop the U. S. Press opinions from touching at how they would about Mr. Ford being ready to produce a personal aeroplane they would be members of the word go. Perhaps you might discover who started the story and how he proposes to get instructions and treatment and all the bits and pieces that go into a warplane.

Also you might explain to the good Lord 600 private owners who, according to reports have offered to sell their private aeroplanes to our training machines, that even in this country we realize that something like standardization of equipment is desirable, and that our Flying Training Schools are very nicely equipped with standard trainers.



The new Culver Cadet features: Two passengers, de luxe equipped oak dash control, full instrument panel, complete visibility. Sound-proofed comfort plus plenty of baggage space. New shock-wing construction provides extra stability and landing ease. Strength tested at every point to exceed government specifications. Powerful and dependable 16 H.P. motor; plus air flow streamlining, gives you greater speed with more gas economy—125 M.P.H. cruising speed, guaranteed, 150-mile cruising range on 25 gallons of gasoline.

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AVIATION
August 1947
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Steel—FIRST LINE OF NATIONAL DEFENSE

Steel is essentially a peace-time industry—and America's normal appetite for steel is great.

This is fortunate for all of us.

It permits steel producers to carry on year after year and to find employment for hundreds of thousands of men.

It makes management extend itself to remain competitive—to improve its production facilities—to better the quality of its old products—through research, to devise new products—in order to win in the battle for markets that goes on apace in all industry.

Republic has done exactly that and—in the emergency now facing America—is in a position to supply more and better steel—the first line of any nation's defense.

Republic has invested millions of dollars in plants, in equipment, in research and in the training of men. Republic has ex-

panded its ore supplies—enlarged its blast furnaces—increased open hearth and electric furnace capacity—built new mills and added new finishing equipment. But more, Republic has built an organization of men who know steel.

And now, seeing but dimly through the haze that clouds all business prophecy, but realizing our own deep responsibility, Republic, vital to peacetime prosperity, pledges its every effort to help keep America the way we know it and love it—to keep America safe for Americans—through steel, first line of national defense. Republic Steel Corporation, Cleveland, O.

T.M. Lindley
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AVIATION
August, 1940

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CARE

The steel in seamless tubing must be good — you just can't make seamless tubing successfully out of poor steel. But the best tubing for your purpose can only be made of the best steel in exactly right for that particular job.

Our independent position gives us the advantage of being able to pick our sources of supply. Through long experience and close cooperation with the various producers of steel, our representatives know the kinds of steel each mill makes best. Every pound of steel in our large stock was made to our specifications by mills best able to produce that particular steel.

Every heat of steel that reaches our plant is carefully checked in our own laboratory. Steel of questionable quality is not accepted or used. The identification of all heats is carefully kept in our mill so that detailed records are always available showing the history of the steel.

These facts give us complete control over the raw material which is very essential in selecting the right steel for your particular production problem.

We **KNOW** the steel is right for your purpose before we start making your tubing.

Why not hold things over with an Ohio Seamless sales engineer and see what suggestions he has to offer.



Steel without a flaw, selected for its perfect adaptability to the service it must perform makes Ohio Seamless preferred material for many vital engine motor parts. Thrust pins, piston rods, oil pump drive shafts and similar parts demand the best of steel.



AVIATION
August, 1940

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AVIATION
August 1946



... and remember Lincoln's words, my son

"The progress of our arms, upon which all the chiefly depends" was the keynote to the Nation's future, struck by Lincoln in 1857.

We lived America not more than two decades ago today. We saw, as much of us now, that what we cherish most we must be prepared to defend. And life's with quickened heartbeat we take stock of our position as an ancient world.

And in these hours of preparation to secure for the future the unrivaled heritage we have received from those who preceded us, the Bell Aircraft Corporation is proud of its efforts. In helping to keep America's defenses, we are honored by the opportunity to share with the U. S. Army and Navy police in developments of vital national import.

Making an important advance in strengthening our Armed Forces' defense is Bell's new...

defense, the U. S. Army Air Corps has provided the Bell Aircraft. They now join the nation's backbone against air attack, offering one of the most potent weapons yet developed against aerial invasion. As with all America today, Bell's devotion to its task is fired by the will to make "the progress of our arms" into history and encouragement to all.



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AVIATION
August 1947



FOR HAPPY LANDINGS under the overcast

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...and you get it in this RCA Receiver!

CRUCIBLE AIRPORT... low overcast... and you, coming in on the Base! You can bring her down—if you get the tower's OK, without losing the range signal while you're getting it! Easy, with the RCA Model AYR-25 Receiver! Just snap the switch: instantly you're tuned to the standard 275 kc. Traffic Control frequency. Swing it back, naturally, you're tuned to the Range frequency again—without even taking your eyes from their job of flying!

Used under dozens of tough conditions, the separate Traffic Control Channel of the AYR-25 is just one of many features that make this receiver ideal for light-plane flyers who want airline safety in their radio equipment. GAA approved... and RCA's reputation... are two reassuring factors



built into the AYR-131. This means extra sensitivity to give you the best you want in small antenna radio-range areas... extra sensitivity for distant places where the signal is weak, over the entire range from 200 to 400 kcs. The price—75c less than you could not wait.



Poor Fred Fumble, trying to "come down through" He wants the tower's clearance right this minute, but he doesn't know it. He's too busy fiddling the radio frequency control knob and looking down like Tammie and the Base!

promise with safety and performance in buying aircraft radio equipment—only \$199.50 for B-battery operation, only \$119.50 with the RCA Model AYR-51R Vacuum Power Supply. Write today for complete data on RCA Receivers.

The dependability is proven in the tests performed by our rigorous and precise R.C.A. AVIATION tests.



for Aviation Radio
RCA MANUFACTURING CO., INC., Camden, N. J.
A Service of the Radio Corporation of America

AVIATION
August 1940
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CRUCIBLE REZISTAL[®] STAINLESS STEEL SHEETS



...One Part of Crucible "Full-Range" Service to Aviation STAINLESS STEELS AIRCRAFT QUALITY ALLOYS TOOL STEELS

There is a type of Crucible REZISTAL stainless steel SHEET for every aircraft purpose. Here are a few new:

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ENGINE WALLS
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All types of REZISTAL sheets offer manufacturers the following desirable characteristics in varying but ample proportions—favorable strength-to-weight ratio, corrosion-resistance, longer service life, lower maintenance costs, elimination of riveted construction, provision for economies, high fatigue strength, desirable cast and stock condition in high and low temperature and easily workability.

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Crucible has kept pace with the rapid expansion of the aircraft industry. Today it is recognized as a leading source of supply for aluminum aircraft quality alloy sheets in bars and sheets for fabricating and joining as well as aluminum-clad aluminum sheets.

For information regarding the adoption of these sheets in your products, write to the old your nearest Crucible Branch Warehouse or national distributor.

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COLLECTION KING OF REZISTAL SHEETS... easily done at high heat, while retaining corrosion-resisting, easily fabricated... lightweight... durable.



FINISHING OF REZISTAL SHEETS... doing... light weight... corrosion-resisting... strength high heat resistance... an ideal protection barrier between engine and wing assembly.

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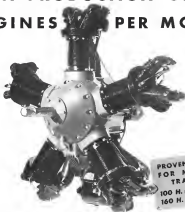
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...NOW GEARED
TO A PRODUCTION OF 150
ENGINES PER MONTH



**PROVEN ENGINES
FOR MILITARY
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100 H. P. 125 H. P.
160 H. P. 175 H. P.

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The proven effectiveness of all Kinner engines—the 100 h. p., 125 h. p., 160 h. p. and 175 h. p.—for military and commercial training is traditional

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Today Kinner is in full operation with facilities to produce better than five engines a day. This capacity can be doubled, almost overnight.

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Like all transportation equipment that has to earn its keep, the commercial airplane's economic effectiveness is in direct proportion to the amount of time it is actually carrying pay-loads. Flights grounded for engine repairs or replacements bring in no revenues.

Aircraft engine makers are doing much these days to increase pay-load time by careful selection of the materials which go into their product.

It is for that reason that you will find Molybdenum

steels used in so many engines for a wide variety of parts, ranging from cylinders to oil lines. These steels qualify on two essential counts: dependability and reasonable fabrication cost ratio.

Our technical book, "Molybdenum in Steel," contains complete data on steels for engine building. For information on structural steels see "Chromium-Molybdenum Steels in Aircraft Construction." Both these books are sent free on request to executives and production heads.

PRODUCERS OF MOLYBDENUM SULFATES, PERO-MOLYBDENUM, AND CALCIUM MOLYBDATE

Climax Molybdenum Company
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 August, 1947
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Again PARKS Increases Its Facilities to Meet the Requirements of LEADERSHIP TRAINING for Commercial Aviation Careers

YOU who are looking forward to preparing yourself for a successful career in aviation, will be interested to know that again Parks Air College is increasing its physical plant to take care of the needs of its commercial aviator students.

Now, more than ever, Parks is equipped to insure you the highest type of aviator training—to provide you with an education designed to equip you to take advantage of the opportunities that await you in aviation, to train you for potential leadership in your chosen field.

Although according to the fullest degree with the United States Army Air Corps in furthering the progress of national defense, the training of Flying Cadets will in no way interfere with the primary objective of Parks. This has been its aim, and always will be, to provide education and training that will serve

as a dependable foundation for successful careers in commercial aviation.

Parks facilities are being increased by three new buildings, one for Class Room purposes, a second designed for a Library and Assembly Room, and a third as a Radio and Meteorology Building.

Two of these new buildings will be devoted temporarily to the U. S. Cadet program. To accommodate military training without interruption of the commercial aviator training program, an additional 600-acre airport has been acquired, from which all military flying will be done. These additions further amplify the present Parks Airport and 22 buildings devoted exclusively to commercial education.

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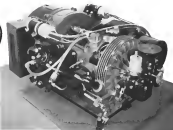
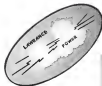
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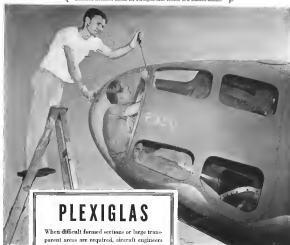
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